

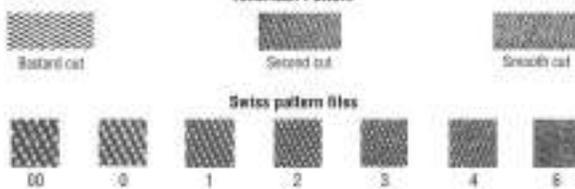


Nicholson®

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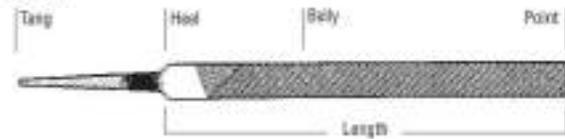
File Terminology

Coarseness



- Work to be accomplished, roughing or finishing, will determine type of teeth and coarseness for each application
- Most American pattern files are available with 3 grades of cut: bastard-cut, second-cut and smooth-cut
- Swiss pattern files are available in seven cuts: No. 00, 0, 1, 2, 3, 4, and 6
- The degree of coarseness is greater in longer files, but differences between bastard, second and smooth are proportionate

Length



- Length is measured exclusive of tang, from point to heel, unless specified otherwise
- Desired stroke length, type of material and size will determine length required

Shape



- Area to be filed will determine specific cross-section (round, square, flat, etc.) to be used

Kinds of Teeth

Single-cut



- Single set of parallel, diagonal rows of teeth
- Single-cut files are often used with light pressure to produce a smooth surface finish or to put a keen edge on knives, shears or saws

Double-cut



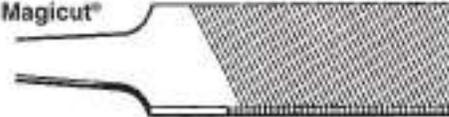
- 2 sets of diagonal rows of teeth
- Second set of teeth cut in opposite diagonal direction and on top of the first set
- First set of teeth is known as the overcut, second is known as upcut
- Upcut is finer than overcut
- Double-cut file is used with heavier pressure than the single-cut and removes material faster from the workpiece

Rasp-cut



- Series of individual teeth which are formed by a single-pointed tool
- Produces a rough cut that is used primarily on wood, hooves, aluminum and lead

Magicut®



- Single cut teeth divided by angular serrations into shorter cutting edges, which free themselves readily from chips and perform roughing and smoothing at the same time

Curved-cut



- Teeth arranged in curved contours across the file face
- Curved-cut file is normally used in automotive body shops for smoothing body panels

Files with Ergonomic Handles



- Rubber coating and rounded shape eliminates pressure points
- Flared neck, raised ribs, and wide middle section keep your hand from slipping and provides maximum comfort and control
- Rear taper allows your hand to lock securely around the handle, increasing push force
- Hang hole for easy storage

| Length | | Diameter | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shell Pack |
|-----------------------------|-----|----------|----|--------|----------|--------------|--------------|----|------|------------|
| Inch | mm | Inch | mm | | | | lb | oz | g | |
| Flat | | | | | | | | | | |
| 8 | 200 | - | - | Carded | 21748H | 037103167903 | 3 | 3 | 1446 | 6 |
| 10 | 250 | - | - | Carded | 21858H | 037103167910 | 4 | 5 | 1956 | 6 |
| Half Round | | | | | | | | | | |
| 6 | 150 | - | - | Carded | 04798HN | 037103218957 | 2 | 2 | 946 | 6 |
| 8 | 200 | - | - | Carded | 21745HN | 037103219039 | 2 | 13 | 1276 | 6 |
| 10 | 250 | - | - | Carded | 21746HN | 037103219046 | 4 | 5 | 1956 | 6 |
| Mill | | | | | | | | | | |
| 6 | 150 | - | - | Carded | 21687H | 037103167729 | 1 | 14 | 851 | 6 |
| 8 | 200 | - | - | Carded | 21694H | 037103167736 | 2 | 13 | 1276 | 6 |
| 10 | 250 | - | - | Carded | 21701H | 037103167743 | 4 | 4 | 1928 | 6 |
| 12 | 300 | - | - | Box | 21842H | 037103167750 | 0 | 14 | 397 | 1 |
| Round | | | | | | | | | | |
| 8 | 200 | - | - | Carded | 21715H | 037103167828 | 2 | 1 | 936 | 6 |
| Slim Taper | | | | | | | | | | |
| 6 | 150 | - | - | Carded | 21729HN | 037103217882 | 1 | 7 | 652 | 6 |
| Half Round Wood Rasp | | | | | | | | | | |
| 8 | 200 | - | - | Carded | 21749HN | 037103219053 | 2 | 13 | 1276 | 6 |
| Sets | | | | | | | | | | |
| 3 Piece Set | | | | Pouch | 22015HN | 037103219121 | 0 | 11 | 312 | 1 |
| 5 Piece Set | | | | Pouch | 22040HN | 037103218100 | 2 | 4 | 1021 | 1 |
| 9 Piece Set | | | | Pouch | 22030HN | 037103218094 | 4 | 12 | 2155 | 1 |
| Handles Only | | | | | | | | | | |
| w/2 inserts/adapters | | | | Card | 21474H | 037103186239 | 0 | 12 | 340 | 6 |

Woodchuck

The WoodChuck 4-in-1 combination chisel/wood rasp from Nicholson® is a quality wood chisel combined with a flat wood rasp on one side and a half-round wood rasp on the other. The chisel features an extremely sharp polished and ground blade, while the flat and half-round rasp surfaces are perfect for removing material quickly, and for shaping and enlarging round surfaces. The WoodChuck even has edge teeth for those hard to get spots. It's the perfect toolbox addition for any woodworker or handyman.



- Half round wood rasp for enlarging round surfaces
- Flat wood rasp for rapid stock removal
- Polished and ground blade, extremely sharp for crisp cuts
- High quality steel chisel for cutting and scraping
- Edge teeth for removal of materials in confined areas
- Impact resistant handle with ergonomic design for comfort
- Steel strike plate on handle, resists "mushrooming" and breakage

| Cat. No. | UPC | Blade Width | Packed | Wt. per Shelf Pack | | | Shelf Pack |
|-----------|--------------|-------------|--------|--------------------|----|------|------------|
| | | | | lb | oz | g | |
| WC12CMN | 037103219930 | 1/2" | Carded | 1 | 3 | 535 | 3 |
| WC34CMN | 037103219954 | 3/4" | Carded | 1 | 5 | 594 | 3 |
| WC1CMN | 037103219947 | 1" | Carded | 1 | 10 | 744 | 3 |
| WCSET3CMN | 037103219961 | 3 pc. Set | Carded | 7 | 10 | 3447 | 6 |

Aluminum Files - Type "A" Flat



- Special tooth construction eliminates clogging when filing aluminum
- Flat shape
- Double-cut
- All sizes have same number of teeth per inch
- Smooth finish obtained by using shearing cut toward left

| Length | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|--------|--------|----------|--------------|--------------|----|------|------------|
| | | | | lb | oz | g | |
| 6 | Boxed | 00001 | 037103000019 | 1 | 3 | 539 | 12 |
| 8 | Boxed | 00024 | 037103000248 | 3 | 0 | 1361 | 12 |
| 10 | Boxed | 00047 | 037103000477 | 7 | 4 | 3289 | 6 |
| 12 | Boxed | 00070 | 037103000705 | 11 | 2 | 5046 | 6 |

Aluminum Files - Type "A" Half Round



- Special tooth construction eliminates clogging when filing aluminum
- Half-round shape
- Double-cut
- All sizes have same number of teeth per inch
- Smooth finish obtained by using shearing cut toward left

| Inch | Length | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|------|--------|--|--------|----------|--------------|--------------|----|------|------------|
| | mm | | | | | lb | oz | g | |
| 6 | 150 | | Boxed | 00113N | 037103218452 | 1 | 9 | 765 | 12 |
| 8 | 200 | | Boxed | 00136M | 037103218797 | 3 | 0 | 361 | 12 |
| 10 | 250 | | Boxed | 00161N | 037103218834 | 5 | 12 | 2608 | 6 |
| 12 | 300 | | Boxed | 00187M | 037103218919 | 10 | 7 | 4734 | 6 |

Auger Bit Files



- Designed to restore original sharpness to cutting edges of auger bits
- Rectangular shape
- One end of file has uncut edges, opposite has safe sides preventing damage to surfaces adjacent to those being filed
- Made in 7" length only

| Inch | Length | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|------|--------|--|--------|----------|--------------|--------------|----|-----|------------|
| | mm | | | | | lb | oz | g | |
| 7 | 175 | | Boxed | 00258 | 037103002587 | 0 | 11 | 312 | 12 |

Nicholson

Axe Sharpening File



- Ideal for sharpening axes and miscellaneous garden tools
- Rectangular shape
- Double-cut on 1 side, single-cut on opposite
- 2 safe edges
- Length measured exclusive of handle

| Inch | Length | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|------|--------|--|--------|----------|--------------|--------------|----|------|------------|
| | mm | | | | | lb | oz | g | |
| 8 | 200 | | Boxed | 06704 | 037103067043 | 5 | 12 | 2608 | 12 |
| 8 | 200 | | Carded | 06706 | 037103067067 | 5 | 12 | 2608 | 6 |

Bodifiles



- For those who work on automobile bodies, particularly in blending solder with sheet metal
- Rectangular shape
- All "flat bent" files have teeth on convex side only
- All "flat bent" files have offset tangs for knuckle clearance in filing large sheet metal surfaces

- All "flat" files have teeth on both sides
- D/C refers to double-cut, S/C refers to single-cut
- * For fine finishing steel surfaces, all others used on steel or body solder or both together
- ** With rounded edges

| Code No. | Teeth per Inch | Size Inch x Inch | Packed | Cat. No. | UPC No. | Bend "R" | | Wt. per doz. | | | Shell Pack |
|--------------|----------------|--------------------------------|--------|----------|---------|----------|------|--------------|----|------|------------|
| | | | | | | Inch | mm | lb | oz | g | |
| 50-210 D/C | 10 | 1 11/32" x 5/16" -14 Flat Bent | Boxed | 03129 | 031297 | 50 | 1271 | 16 | 10 | 7541 | 6 |
| 50-404 D/C* | 20 | 1 11/32" x 5/16" -14 Flat Bent | Boxed | 03184 | 031846 | 196 | 4981 | 16 | 10 | 7541 | 6 |
| 50-407 D/C | 13 | 1 11/32" x 5/16" -14 Flat Bent | Boxed | 03212 | 032126 | 80 | 2033 | 16 | 10 | 7541 | 6 |
| 50-416 D/C** | 20 | 1 11/32" x 5/16" -14 Flat Bent | Boxed | 03278 | 032782 | 196 | 4981 | 16 | 10 | 7541 | 6 |

Cabinet Files



- Used by cabinetmakers and woodworkers
- Files are half-round in section
- Teeth are slightly finer than those of wood files

- Radius is larger and thinner than regular half-round files

| Length Inch | Length mm | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shell Pack |
|-------------|-----------|--------|----------|--------------|--------------|----|------|------------|
| | | | | | lb | oz | g | |
| 8 | 200 | Boxed | 01232N | 037103219565 | 3 | 0 | 1361 | 12 |
| 10 | 250 | Boxed | 01260N | 037103219589 | 5 | 7 | 2486 | 6 |

Cantsaw Files



- Used for sharpening crosscut saws with "M" teeth, circular saws and saw teeth with less than 60° angle
- Triangular shape
- Single-cut
- Edges set and cut

- Same number of teeth per inch as mill bastard files of equivalent length
- Regularly supplied with "cut back" unless "safe backs" specifically ordered

| Length Inch | Length mm | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shell Pack |
|-----------------|-----------|--------|----------|--------------|--------------|----|------|------------|
| | | | | | lb | oz | g | |
| Cut back | | | | | | | | |
| 6 | 150 | Boxed | 01327 | 037103013279 | 1 | 7 | 652 | 12 |
| 8 | 200 | Boxed | 01367 | 037103013873 | 3 | 3 | 1446 | 12 |
| 10 | 250 | Boxed | 01418 | 037103014184 | 5 | 9 | 2523 | 12 |

Chain Saw Files - Round - Carded



01530



01574

- Round shape
- Smooth, knurl-cut

- European style, design and size
- 6" files have a straight tang

| Length Inch | Diameter mm | Diameter Inch | mm | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shell Pack |
|----------------|----------------|------------------|------|--------|-------------|--------------|--------------|----|-----|---------------|
| | | | | | | | lb | oz | g | |
| 6 | 150 | 1/8 | 3.17 | 1/Card | 01590 | 037103015907 | 1 | 0 | 454 | 6 |
| 6 | 150 | 5/32 | 3.96 | 1/Card | 01630 | 037103016300 | 1 | 3 | 539 | 6 |
| 8 | 200 | 5/32 | 3.96 | 1/Card | 01891 | 037103018915 | 1 | 8 | 680 | 6 |
| 8 | 200 | 3/16 | 4.76 | 1/Card | 01765 | 037103017659 | 1 | 13 | 822 | 6 |
| 8 | 200 | 13/64 | 5.10 | 1/Card | 23861 | 037103238610 | 1 | 15 | 875 | 6 |
| 8 | 200 | 7/32 | 5.55 | 1/Card | 01888 | 037103018885 | 2 | 0 | 907 | 6 |
| 8 | 200 | 1/4 | 6.35 | 1/Card | 01974 | 037103019745 | 2 | 3 | 992 | 6 |
| 6 | 150 | 5/32 | 3.96 | 2/Card | 01633 | 037103016331 | 1 | 3 | 539 | 6 |
| 8 | 200 | 3/16 | 4.76 | 2/Card | 01768 | 037103017680 | 1 | 13 | 822 | 6 |
| 8 | 200 | 7/32 | 5.55 | 2/Card | 01894 | 037103018946 | 2 | 0 | 907 | 6 |

Nicholson

Chain Saw Files - Round - Boxed



02145N



02147N

- Round shape
- Smooth, knurl-cut

- European style, design and size
- 6" files have a straight tang

| Length Inch | Diameter mm | Diameter Inch | mm | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shell Pack |
|----------------|----------------|------------------|------|--------|-------------|--------------|--------------|----|-----|---------------|
| | | | | | | | lb | oz | g | |
| 6 | 150 | 1/8 | 3.17 | Boxed | 02144N | 037103221735 | 0 | 7 | 198 | 6 |
| 6 | 150 | 5/32 | 3.96 | Boxed | 02145N | 037103221681 | 0 | 8 | 277 | 6 |
| 8 | 200 | 5/32 | 3.96 | Boxed | 02228N | 037103221704 | 0 | 11 | 312 | 6 |
| 8 | 200 | 3/16 | 4.76 | Boxed | 02229N | 037103221711 | 0 | 13 | 369 | 6 |
| 8 | 200 | 7/32 | 5.55 | Boxed | 02230N | 037103221728 | 1 | 2 | 510 | 6 |
| 8 | 200 | 1/4 | 6.35 | Boxed | 02147N | 037103221698 | 1 | 6 | 624 | 6 |

Chain Saw Files - Flat



- Used for cutter-raker type (2 round edges) chain saw
- Rectangular shape

| Code No. | Length | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|----------|--------|-----|--------|----------|--------------|--------------|----|------|------------|
| | Inch | mm | | | | lb | oz | g | |
| 18 | 8 | 200 | Boxed | 02215 | 037103022158 | 2 | 14 | 1304 | 12 |

Depth Gauge Chain Saw File



- Used for filing and maintaining proper depth gauge clearance
- Rectangular shape
- Single-cut
- Safe edges
- Length shown is overall length of file

| Code No. | Length | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|----------|--------|-----|--------|----------|--------------|--------------|----|-----|------------|
| | Inch | mm | | | | lb | oz | g | |
| 211 | 8 | 200 | Boxed | 02244 | 037103022448 | 1 | 8 | 680 | 12 |

Crosscut - Great American



- Used for sharpening saws of Great American type and varieties of crosscut saws
- Triangular shape
- Single-cut
- Rounded back and thin edge are cut
- Same number of teeth per inch as mill bastard files of equivalent length
- Rounded back used to deepen rounded gullets of saw teeth

| Code No. | Length | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|----------|--------|-----|--------|----------|--------------|--------------|----|------|------------|
| | Inch | mm | | | | lb | oz | g | |
| 8 | 8 | 200 | Boxed | 02435 | 037103024350 | 3 | 4 | 1474 | 12 |

Double Ender Files



- Triangular shape
- Sides and edges are single-cut from points to center giving full use of file
- All files supplied with handles
- Single-cut

| Inch | Length | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|------|--------|--|--------|----------|--------------|--------------|----|-----|------------|
| | mm | | | | | lb | oz | g | |
| 6 | 150 | | Boxed | 02884M | 037103028846 | 0 | 11 | 312 | 12 |
| 7 | 175 | | Boxed | 02905M | 037103029058 | 0 | 13 | 369 | 12 |
| 8 | 200 | | Boxed | 02926M | 037103029263 | 1 | 4 | 567 | 12 |

Farmer's Own File



- General purpose file suited for agricultural use
- Rectangular shape
- Single-cut
- Safe edges
- Length measured exclusive of handle
- Convenient hang up hole
- For carded files, weight is per shelf pack

| Inch | Length | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|------|--------|--|--------|----------|--------------|--------------|----|------|------------|
| | mm | | | | | lb | oz | g | |
| 6 | 150 | | Carded | 06637 | 037103066374 | 3 | 8 | 1588 | 6 |
| 8 | 200 | | Boxed | 06649 | 037103066497 | 4 | 12 | 2155 | 12 |
| 8 | 200 | | Carded | 08922 | 037103089229 | 5 | 2 | 2381 | 6 |
| 10 | 250 | | Boxed | 06668 | 037103066688 | 8 | 2 | 4508 | 12 |

Flat Files - Boxed



- Used by machinists, machinery builders, ship and engine builders, repairman and others who require rapid removal of metal
- Rectangular in cross section and taper slightly towards point in width
- Double-cut on sides, single-cut on edges
- American pattern, available in bastard, second and smooth-cut
- Boxed

| Inch | mm | Bastard Cut | | Second Cut | | Smooth Cut | | Wt. Per Doz. | | | Shelf Pack |
|------|-----|-------------|---------|------------|---------|------------|---------|--------------|----|-------|------------|
| | | Cat. No. | UPC No. | Cat. No. | UPC No. | Cat. No. | UPC No. | lb | oz | g | |
| 4 | 100 | 03367 | 033673 | 03401 | 034014 | 03434 | 034342 | 0 | 9 | 255 | 12 |
| 6 | 150 | 03467 | 034670 | 03500 | 035004 | 03533 | 035332 | 1 | 9 | 709 | 12 |
| 8 | 200 | 03566 | 035660 | 03599 | 035998 | 03632 | 036322 | 3 | 12 | 1701 | 12 |
| 10 | 250 | 03665 | 036650 | 03698 | 036988 | 03731 | 037312 | 7 | 3 | 3261 | 6 |
| 12 | 300 | 03764 | 037640 | 03797 | 037978 | 03830 | 038302 | 11 | 4 | 5103 | 6 |
| 14 | 350 | 03863 | 038630 | 03896 | 038968 | 03929 | 039293 | 16 | 10 | 7541 | 6 |
| 16 | 400 | 03980 | 039804 | - | - | - | - | 24 | 2 | 10943 | 6 |

Flat Files - Carded



- Used by machinists, machinery builders, ship and engine builders, repairman and others who require rapid removal of metal
- Rectangular in cross section and taper slightly towards point in width
- Double-cut on sides, single-cut on edges
- Available in bastard, second and smooth-cut
- Carded

| Inch | mm | Handled | Bastard cut | | Smooth cut | | Wt. per Shelf Pack | | | Shelf Pack |
|------|-----|-----------|---------------|--------------|--------------|--------------|--------------------|----|------|------------|
| | | | Cat. No. | UPC No. | Cat. No. | UPC No. | lb | oz | g | |
| 6 | 150 | No | 21867 | 037103218674 | 03534 | 037103035349 | 1 | 5 | 595 | 6 |
| 8 | 200 | No | 21862 | 037103218629 | 03633 | 037103036339 | 2 | 7 | 1106 | 6 |
| 8 | 200 | Ergonomic | 21748H | 037103187903 | - | - | 3 | 3 | 1446 | 6 |
| 10 | 250 | No | 21868 | 037103218681 | 03732 | 037103037329 | 3 | 9 | 1616 | 6 |
| 10 | 250 | Ergonomic | 21868H | 037103167910 | - | - | 4 | 5 | 1956 | 6 |
| 12 | 300 | No | 03762 | 037103037626 | - | - | 5 | 14 | 2667 | 6 |

Half Round Files - Boxed



- Used on concave, convex and flat surfaces
- Rounded on 1 side, flat on opposite
- Backs of all half-round bastard files are double-cut
- Backs of all half-round second-cut files longer than 6" are double-cut
- Backs of all 4 and 6" files are single-cut
- Backs of all half-round smooth files are single-cut
- Flat sides of all half-round files are double-cut
- Pipeliner file (#05190) is single-cut on back and flat sides
- Boxed

| Inch | mm | Bastard Cut | | Second Cut | | Smooth Cut | | Wt. Per Doz. | | | Shelf Pack |
|------|-----|---------------|----------------|---------------|----------------|---------------|----------------|--------------|----|-------|------------|
| | | Cat. No. | UPC No. 037103 | Cat. No. | UPC No. 037103 | Cat. No. | UPC No. 037103 | lb | oz | g | |
| 4 | 100 | 04695N | 218513 | 04729N | 218407 | 04762N | 218414 | 0 | 10 | 284 | 12 |
| 6 | 150 | 04795N | 218520 | 04828N | 218438 | 04861N | 218445 | 1 | 0 | 709 | 12 |
| 8 | 200 | 04896N | 218551 | 04927N | 218568 | 04960N | 218728 | 3 | 5 | 1503 | 12 |
| 10 | 250 | 04995N | 218803 | 05026N | 218612 | 05059N | 218827 | 6 | 1 | 2750 | 6 |
| 12 | 300 | 05094N | 218850 | 05125N | 218841 | 05158N | 218889 | 10 | 8 | 4763 | 6 |
| 14 | 350 | 05194N | 218926 | 05225N | 218933 | 05258N | 218711 | 16 | 4 | 7371 | 6 |
| 14 | 350 | 05190N | 218940 | Pipeliner | - | - | - | 16 | 4 | 7371 | 6 |
| 16 | 400 | 05307N | 219018 | - | - | - | - | 23 | 14 | 10830 | 6 |

Half Round Files - Carded



- Used on concave, convex and flat surfaces
- Rounded on 1 side, flat on opposite
- Backs of all half-round bastard files are double-cut
- Backs of all half-round second-cut files longer than 6" are double-cut
- Backs of all 4 and 6" files are single-cut
- Backs of all half-round smooth files are single-cut
- Flat sides of all half-round files are double-cut
- Carded

| Length | | Handled | Bastard Cut | | Second Cut | | Wt. Per Shell Pack | | | Shell Pack |
|--------|-----|-----------|-------------|--------------|------------|--------------|--------------------|----|------|------------|
| Inch | mm | | Cat. No. | UPC No. | Cat. No. | UPC No. | lb | oz | g | |
| 6 | 150 | No | 21881N | 037103219114 | - | - | 1 | 6 | 624 | 6 |
| 6 | 150 | Yes | - | - | 04832N | 037103218964 | 1 | 9 | 709 | 6 |
| 6 | 150 | Ergonomic | 04798HN | 037103218957 | - | - | 2 | 2 | 964 | 6 |
| 8 | 200 | No | 21857N | 037103219077 | - | - | 2 | 1 | 936 | 6 |
| 8 | 200 | Yes | 21745N | 037103219022 | 04832N | 037103218995 | 2 | 7 | 1106 | 6 |
| 8 | 200 | Ergonomic | 21745HN | 037103219039 | - | - | 2 | 13 | 1276 | 6 |
| 10 | 250 | No | 21858N | 037103219001 | - | - | 3 | 9 | 1616 | 6 |
| 10 | 250 | Ergonomic | 21746HN | 037103219046 | - | - | 4 | 5 | 1956 | 6 |
| 12 | 300 | No | 05090N | 037103219015 | - | - | 11 | 8 | 5216 | 6 |

Hand Files

Nicholson



- Rectangular shape
- Double-cut
- 1 safe edge
- Same coarseness as flat files of corresponding lengths

| Length | | Packed | Bastard Cut | | Second Cut | | Smooth Cut | | Wt. Per Doz. | | | Shell Pack |
|--------|-----|--------|-------------|----------------|------------|----------------|------------|----------------|--------------|----|------|------------|
| Inch | mm | | Cat. No. | UPC No. 037103 | Cat. No. | UPC No. 037103 | Cat. No. | UPC No. 037103 | lb | oz | g | |
| 4 | 100 | Boxed | 05652 | 056528 | 05675 | 056757 | - | - | 0 | 14 | 397 | 12 |
| 6 | 150 | Boxed | 05738 | 057389 | 05771 | 057716 | 05804 | 058041 | 1 | 12 | 794 | 12 |
| 8 | 200 | Boxed | 05853 | 058539 | 05886 | 058867 | 05919 | 059192 | 3 | 14 | 1758 | 12 |
| 10 | 250 | Boxed | 05968 | 059680 | 06001N | 060013 | 06034 | 060341 | 7 | 8 | 3402 | 6 |
| 12 | 300 | Boxed | 06084 | 060846 | 06117 | 061171 | 06150 | 061508 | 11 | 6 | 7768 | 6 |

Handy File



- One side is single-cut for use in tool sharpening and smoothing metal surfaces, reverse side is double-cut for general filing and rapid stock removal
- Rectangular shape
- 1 cut edge, 1 safe edge
- Length measured exclusive of handle
- For carded files, weight is per shelf pack

| Length Inch | Length mm | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|----------------|--------------|--------|-------------|--------------|--------------|----|------|---------------|
| | | | | | lb | oz | g | |
| 8 | 200 | Carded | 06601 | 037103066015 | 2 | 5 | 1048 | 6 |
| 8 | 200 | Boxed | 06602 | 037103066022 | 5 | 9 | 2581 | 12 |
| 12 | 300 | Boxed | 06606 | 037103066062 | 11 | 6 | 7768 | 6 |

Home and Garden File



- Ideal utility file for home owner
- Used for sharpening woodworking tools (chisels, scrapers) and garden tools (hoes, shovels, rotary mower blades)
- Rectangular shape
- Overall length is 10"/250mm
- For carded files, weight is per shelf pack

| Length Inch | Length mm | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|----------------|--------------|--------|-------------|--------------|--------------|----|------|---------------|
| | | | | | lb | oz | g | |
| 10 | 250 | Carded | 11408 | 037103114084 | 2 | 4 | 1020 | 6 |

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Knife Files - Boxed



- Used primarily by tool and die makers with work having acute angles
- Triangular shape
- Double-cut on sides, single-cut on sharp edge
- Knife files are supplied with safe backs
- Boxed

| Inch | mm | Bastard Cut | | Second Cut | | Smooth Cut | | Wt. Per Doz. | | | Shelf Pack |
|------|-----|-------------|-------------------|-------------|-------------------|-------------|-------------------|--------------|----|------|---------------|
| | | Cat. No. | UPC No. 037103 | Cat. No. | UPC No. 037103 | Cat. No. | UPC No. 037103 | lb | oz | g | |
| 4 | 100 | 06711 | 067111 | 06742 | 067425 | 06773 | 067739 | 0 | 6 | 170 | 12 |
| 6 | 150 | 06804 | 068040 | 06836 | 068361 | 06867 | 068675 | 1 | 3 | 539 | 12 |
| 8 | 200 | 06898 | 068989 | 06930 | 069306 | 06961 | 069610 | 2 | 8 | 1134 | 12 |
| 10 | 250 | 06992 | 069924 | 07023 | 070234 | 07054 | 070548 | 4 | 10 | 2098 | 12 |
| 12 | 300 | 07085 | 070852 | - | - | - | - | 7 | 10 | 3459 | 6 |

Long Angle Lathe Files - Bastard



- Rapid, free cutting files designed for lathe filing
- Rectangular shape
- Single-cut
- Safe edges to protect shoulder or dog
- Made on flat blanks in bastard-cut
- Cut faster than regular mill files and leave smoother finish

| Length | Length | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|--------|--------|-----|--------|----------|--------------|--------------|----|------|------------|
| | Inch | mm | | | | lb | oz | g | |
| 10 | | 250 | Boxed | 07657 | 037103076571 | 7 | 3 | 3260 | 6 |
| 12 | | 300 | Boxed | 07668 | 037103076895 | 11 | 4 | 5103 | 6 |
| 14 | | 350 | Boxed | 07719 | 037103077195 | 16 | 10 | 7541 | 6 |

Long Angle Lathe Files - Fine



- Specially designed for finishing rapid stock removal on lathe work
- Rectangular shape
- Safe edges
- Cut faster than regular mill files and leave smoother finish

| Length | Length | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|--------|--------|-----|--------|----------|--------------|--------------|----|------|------------|
| | Inch | mm | | | | lb | oz | g | |
| 8 | | 200 | Boxed | 07835 | 037103078353 | 4 | 1 | 1860 | 12 |
| 10 | | 250 | Boxed | 07842 | 037103078421 | 3 | 8 | 1730 | 6 |
| 12 | | 300 | Boxed | 07851 | 037103078513 | 5 | 8 | 2638 | 6 |
| 14 | | 350 | Boxed | 07863 | 037103078636 | 8 | 8 | 3998 | 6 |

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Magicut® Files - Flat



- Used by machinists as all-purpose file to remove stock rapidly and to leave a smooth finish
- Tapered point in width
- File features a pattern of narrow chip breakers created by steep and angled serrations for rapid removal and smoother finish

| Length | Length | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|--------|--------|-----|--------|----------|--------------|--------------|----|------|------------|
| | Inch | mm | | | | lb | oz | g | |
| 8 | | 200 | Boxed | 07894 | 037103078940 | 3 | 12 | 1701 | 12 |
| 10 | | 250 | Boxed | 07917 | 037103079176 | 3 | 7 | 3260 | 6 |
| 12 | | 300 | Boxed | 07941 | 037103079411 | 11 | 4 | 5103 | 6 |
| 14 | | 350 | Boxed | 07965 | 037103079657 | 16 | 10 | 7541 | 6 |

Mill Files - Boxed



- Used for sharpening mill or circular saws
- Also for draw-filing and finishing metals
- Rectangular shape
- Single-cut on sides and edges
- 2 square edges
- All sizes taper slightly in width
- Boxed

| Length Inch | mm | Bastard Cut | | Second Cut | | Smooth Cut | | lb | Wt. Per Doz. | | Shell Pack |
|----------------|-----|----------------|-------------------|--------------|-------------------|--------------|-------------------|----|--------------|------|---------------|
| | | Cat. No. | UPC No. 037103 | Cat. No. | UPC No. 037103 | Cat. No. | UPC No. 037103 | | oz | g | |
| 4 | 100 | 08243 | 082435 | - | - | 08308 | 083067 | 0 | 8 | 227 | 12 |
| 6 | 150 | 08354 | 083548 | 08385 | 083852 | 08416 | 084163 | 1 | 3 | 539 | 12 |
| 6 | 150 | 21687H* | 167729 | - | - | - | - | 1 | 14 | 851 | 6 |
| 8 | 200 | 08497 | 084972 | 08529 | 085290 | 08568 | 085683 | 2 | 12 | 1247 | 12 |
| 10 | 250 | 08642 | 086426 | 08673 | 086730 | 08704 | 087041 | 5 | 7 | 2466 | 12 |
| 12 | 300 | 08737 | 087379 | 08768 | 087683 | 08799 | 087997 | 9 | 1 | 4111 | 6 |
| 12 | 300 | 21842H* | 167750 | - | - | - | - | 0 | 14 | 397 | 1 |
| 14 | 350 | 08832 | 088321 | - | - | 08894 | 088949 | 14 | 0 | 6350 | 6 |
| 16 | 400 | 08925 | 089250 | - | - | - | - | 21 | 0 | 9528 | 6 |

*Indicates ergonomic handle

Mill Files - Carded



- Used for sharpening mill or circular saws
- Also for draw-filing and finishing metals
- Rectangular shape
- Single-cut on sides and edges
- 2 square edges
- All sizes taper slightly in width
- Carded

| Inch | mm | Handled | Bastard cut | | Smooth cut | | lb | Wt. per Shell Pack | | Shell Pack |
|------|-----|-----------|---------------|--------------|--------------|--------------|----|-----------------------|------|---------------|
| | | | Cat. No. | UPC No. | Cat. No. | UPC No. | | oz | g | |
| 6 | 150 | No | 21825 | 037103218254 | - | - | 1 | 2 | 510 | 6 |
| 6 | 150 | Yes | 21687 | 037103216878 | - | - | 1 | 5 | 595 | 6 |
| 6 | 150 | Ergonomic | 21687H | 037103167729 | - | - | 1 | 13 | 851 | 6 |
| 8 | 200 | No | 21832 | 037103218322 | 08559 | 037103085597 | 2 | 1 | 906 | 6 |
| 8 | 200 | Yes | 21694 | 037103216946 | - | - | 2 | 4 | 1021 | 6 |
| 8 | 200 | Ergonomic | 21694H | 037103167736 | - | - | 2 | 13 | 1276 | 6 |
| 10 | 250 | No | 21839 | 037103218391 | 08702 | 037103087027 | 3 | 8 | 1588 | 6 |
| 10 | 250 | Yes | 21701 | 037103217011 | - | - | 3 | 14 | 1758 | 6 |
| 10 | 250 | Ergonomic | 21701H | 037103167743 | - | - | 4 | 4 | 1928 | 6 |
| 12 | 300 | No | 21842 | 037103218421 | - | - | 5 | 1 | 2296 | 6 |

Mill Files - 1 and 2 Round Edges



- Round edges are used where rounding gullets are preferred, as compared to sharp corners or squared gullets
- Rectangular shape
- Single-cut on sides and edges
- Bastard-cut
- Same as regular mill files except they have 1 or 2 round edges

| Length | | Packed | Type Cut | One Round Edge | | Two Round Edge | | WT. per doz. | | | Shell Pack |
|--------|-----|--------|-------------|----------------|--------------|----------------|--------------|--------------|----|------|---------------|
| Inch | mm | | | Cat. No. | UPC No. | Cat. No. | UPC No. | lb | oz | g | |
| 8 | 200 | Boxed | Bastard | 09090 | 037103000997 | 09389 | 037103093899 | 2 | 13 | 1276 | 12 |
| 10 | 250 | Boxed | Bastard | 09179 | 037103091796 | 09469 | 037103094698 | 5 | 1 | 2296 | 12 |
| 12 | 300 | Boxed | Bastard | 09227 | 037103092274 | - | - | 9 | 1 | 4111 | 6 |

Mill Western Cut Files



- For those who desire fast cutting mill files
- Rectangular shape
- Western cut

| Length | | Packed | Cat. No. | UPC No. | WT. per doz. | | | Shell Pack |
|--------|-----|--------|--------------|--------------|--------------|----|------|---------------|
| Inch | mm | | | | lb | oz | g | |
| 12 | 300 | Boxed | 09677 | 037103096777 | 9 | 1 | 4111 | 6 |

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Pillar Files



- Used mostly by machinists for filing slots and keyways
- Similar to hand files but narrower
- Rectangular cross section
- 1 safe edge

| Length | | Packed | Type Cut | Cat. No. | UPC No. | WT. per doz. | | | Shell Pack |
|--------|-----|--------|-------------|--------------|--------------|--------------|----|------|---------------|
| Inch | mm | | | | | lb | oz | g | |
| 8 | 200 | Boxed | Bastard | 11118 | 037103111180 | 3 | 11 | 1673 | 12 |

Square Files - Boxed



- Used on slots, keyways and general surface filing
- Square shape
- Double-cut
- Tapered slightly towards point
- Larger sizes frequently preferred to corresponding flat files because of heavier section and 4 filing surfaces
- Boxed

| Length | | Diameter | | Bastard Cut | | Second Cut | | Smooth Cut | | Wt. per doz. | | | Shell |
|--------|-----|----------|----|-------------|----------------|------------|----------------|------------|----------------|--------------|----|------|-------|
| Inch | mm | Inch | mm | Cat. No. | UPC No. 037103 | Cat. No. | UPC No. 037103 | Cat. No. | UPC No. 037103 | lb | oz | g | Pack |
| 4 | 100 | 5/32 | 4 | 12790 | 127907 | - | - | 12857 | 128577 | 0 | 4 | 113 | 12 |
| 6 | 150 | 1/4 | 6 | 12967 | 129673 | 13000N | 130006 | 13033 | 130334 | 1 | 1 | 482 | 12 |
| 8 | 200 | 5/16 | 8 | 13081 | 130815 | 13114 | 131140 | 13147 | 131478 | 1 | 15 | 879 | 12 |
| 10 | 250 | 3/8 | 10 | 13196 | 131966 | 13229 | 132291 | 13262 | 132628 | 3 | 14 | 1758 | 12 |
| 12 | 300 | 1/2 | 13 | 13310 | 133106 | 13343 | 133434 | 13376 | 133762 | 8 | 6 | 3709 | 6 |
| 14 | 350 | 5/8 | 16 | 13425 | 134257 | - | - | - | - | 14 | 12 | 6691 | 6 |

Round Files - Boxed



- Primarily used to file circular openings or concave surfaces
- Round shape
- All 4, 5, 6, 8, 10, 12" files are single-cut
- 14" bastard file is double-cut
- Tapered slightly towards point
- Boxed

| Length | | Diameter | | Bastard Cut | | Second Cut | | Smooth Cut | | Wt. per doz. | | | Shell |
|--------|-----|----------|----|-------------|----------------|------------|----------------|------------|----------------|--------------|----|------|-------|
| Inch | mm | Inch | mm | Cat. No. | UPC No. 037103 | Cat. No. | UPC No. 037103 | Cat. No. | UPC No. 037103 | lb | oz | g | Pack |
| 4 | 100 | 1/8 | 3 | 11526 | 115263 | 11559N | 100009 | 11592N | 115928 | 0 | 4 | 113 | 12 |
| 5 | 125 | 3/16 | 5 | 11637 | 116376 | - | - | - | - | 0 | 9 | 255 | 12 |
| 6 | 150 | 1/4 | 6 | 11716 | 117168 | 11748 | 117489 | 11781 | 117816 | 0 | 14 | 397 | 12 |
| 8 | 200 | 5/16 | 8 | 11904 | 119048 | 11936 | 119360 | 11969 | 119698 | 1 | 6 | 824 | 12 |
| 10 | 250 | 3/8 | 10 | 12019 | 120199 | 12051 | 120510 | 12084 | 120847 | 3 | 3 | 1446 | 12 |
| 12 | 300 | 1/2 | 13 | 12134 | 121349 | 12166 | 121660 | 12199 | 121998 | 6 | 13 | 3090 | 6 |
| 14 | 350 | 5/8 | 16 | 12248 | 122483 | - | - | - | - | 11 | 15 | 5415 | 6 |

Round Files - Carded



- Primarily used to file circular openings or concave surfaces
- Round shape
- All 6, 8, 10, 12" files are single-cut
- Tapered slightly towards point
- Carded

| Length | | Diameter | | Handled | Cat. No. | Bastard cut UPC No. | Wt. per Shell Pack | | | Shell Pack |
|--------|-----|----------|----|-----------|----------|------------------------|--------------------|----|------|------------|
| Inch | mm | Inch | mm | | | | lb | oz | g | |
| 6 | 150 | 1/4 | 6 | No | 21846 | 037103218469 | 0 | 15 | 425 | 6 |
| 6 | 150 | 1/4 | 8 | Yes | 21768 | 037103217680 | 1 | 0 | 454 | 6 |
| 8 | 200 | 5/16 | 8 | No | 21853 | 037103218537 | 1 | 5 | 595 | 6 |
| 8 | 200 | 5/16 | 8 | Yes | 21715 | 037103217158 | 1 | 6 | 624 | 6 |
| 8 | 200 | 5/16 | 8 | Ergonomic | 21715H | 037103167828 | 2 | 1 | 936 | 6 |
| 10 | 250 | 3/8 | 10 | No | 21854 | 037103218544 | 2 | 1 | 936 | 6 |
| 12 | 300 | 1/2 | 13 | No | 12131 | 037103121318 | 3 | 6 | 1531 | 6 |

Taper (Triangular) Saw Files

| Number of Saw Points | Files Recommended |
|----------------------|---|
| 5 | 7"178mm Taper Regular |
| 5 1/2 | 7"178mm Taper Regular |
| 6 | 7"178mm or 8"200mm Slim |
| 7 | 6"150mm or 7"178mm Slim |
| 8 | 6"150mm Slim 7"178mm Extra Slim 8"200mm Double Extra Slim |
| 9 | 6"150mm Extra Slim 7"178mm Double Extra Slim |
| 10 | 5"127mm or 6"150mm Extra Slim |
| 11 | 5"127mm Extra Slim 6"150mm Double Extra Slim |
| 12 | 5"127mm Extra Slim |
| 13,14 | 5"127mm Double Extra Slim |
| 15,16 | 4"102mm Double Extra Slim |

- Made for filing saws with 60° angle teeth
- Triangular shape
- Single-cut
- Edges set and cut for filing gullets between saw teeth
- In filing handsaws, it is important to select the right file
- In general, the table lists suggested size and type of file that will give best results

Taper Files - Heavy - Boxed



- Triangular shape
- Boxed

- Edges set and cut for filing gullets between saw teeth
- Tapers slightly towards the point

| Inch | Length | | Packed | Cat. No. | UPC No. | WT. per doz. | | | Shelf Pack |
|------|--------|--|--------|----------|--------------|--------------|----|------|------------|
| | mm | | | | | lb | oz | g | |
| 7 | 175 | | Boxed | 14048M | 037103142870 | 3 | 6 | 1531 | 12 |

Taper Files - Regular - Boxed



- Triangular shape
- Boxed

- Edges set and cut for filing gullets between saw teeth
- Tapers slightly towards the point

| Inch | Length | | Packed | Cat. No. | UPC No. | WT. per doz. | | | Shelf Pack |
|-------|--------|--|--------|----------|--------------|--------------|----|------|------------|
| | mm | | | | | lb | oz | g | |
| 3 | 75 | | Boxed | 13692M | 037103162526 | 0 | 5 | 142 | 12 |
| 3 1/2 | 90 | | Boxed | 13710M | 037103162533 | 0 | 8 | 227 | 12 |
| 4 | 100 | | Boxed | 13727M | 037103162540 | 0 | 11 | 311 | 12 |
| 5 | 125 | | Boxed | 13772M | 037103162564 | 1 | 4 | 567 | 12 |
| 6 | 150 | | Boxed | 13807M | 037103143952 | 2 | 0 | 907 | 12 |
| 7 | 175 | | Boxed | 13841M | 037103162502 | 2 | 15 | 1332 | 12 |
| 8 | 200 | | Boxed | 13875M | 037103162596 | 4 | 5 | 1956 | 12 |
| 10 | 250 | | Boxed | 13930M | 037103218490 | 7 | 8 | 3402 | 12 |

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Taper Files - Machete - Boxed



- Triangular shape
- Boxed

- Edges set, not cut. For sharpening machete blades
- Tapers slightly towards the point

| Inch | Length | | Packed | Cat. No. | UPC No. | WT. per doz. | | | Shelf Pack |
|-------|--------|--|--------|-----------|--------------|--------------|----|------|------------|
| | mm | | | | | lb | oz | g | |
| 4 1/2 | 113 | | Boxed | 08912M | 037103162519 | 1 | 1 | 482 | 12 |
| 4 1/2 | 113 | | Boxed | 08914M * | 037103146823 | 1 | 1 | 482 | 12 |
| 6 | 150 | | Boxed | 13811M | 037103162496 | 2 | 0 | 907 | 12 |
| 6 | 150 | | Boxed | 13814M ** | 037103162779 | 2 | 0 | 907 | 12 |
| 8 | 200 | | Boxed | 13878M | 037103162601 | 4 | 5 | 1956 | 12 |

* File manufactured for Royal branding

** Blunt file, not tapered

Taper Files - Slim - Boxed



- Triangular shape
- Boxed
- Edges set and cut for filing gullets between saw teeth

| Length | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shell Pack |
|--------|-----|--------|----------|--------------|--------------|----|------|------------|
| Inch | mm | | | | lb | oz | g | |
| 4 | 100 | Boxed | 14105M | 037103142511 | 0 | 6 | 170 | 12 |
| 4 1/2 | 113 | Boxed | 14139M | 037103162625 | 0 | 8 | 226 | 12 |
| 5 | 125 | Boxed | 14162M | 037103142528 | 0 | 9 | 255 | 12 |
| 6 | 150 | Boxed | 14224M | 037103142535 | 1 | 1 | 482 | 12 |
| 7 | 175 | Boxed | 14255M | 037103142610 | 1 | 11 | 785 | 12 |
| 8 | 200 | Boxed | 14299M | 037103142894 | 2 | 10 | 1191 | 12 |
| 10 | 250 | Boxed | 14341N | 037103218377 | 5 | 3 | 2353 | 12 |

Taper Files - Slim - Carded



- Triangular shape
- Carded
- Edges set and cut for filing gullets between saw teeth

| Length | | Handled | Cat. No. | UPC No. | Wt. per doz. | | | Shell Pack |
|--------|-----|-----------|----------|--------------|--------------|----|-----|------------|
| Inch | mm | | | | lb | oz | g | |
| 6 | 150 | No | 21866N | 037103217929 | 1 | 5 | 595 | 6 |
| 6 | 150 | Yes | 21729N | 037103217875 | 1 | 9 | 709 | 6 |
| 6 | 150 | Ergonomic | 21729HN | 037103217882 | 1 | 7 | 652 | 6 |

Taper Files - Extra Slim - Boxed



- Triangular shape
- Boxed
- Edges set and cut for filing gullets between saw teeth

| Length | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shell Pack |
|--------|-----|--------|----------|--------------|--------------|----|-----|------------|
| Inch | mm | | | | lb | oz | g | |
| 4 | 100 | Boxed | 14547M | 037103142580 | 0 | 4 | 113 | 12 |
| 5 | 125 | Boxed | 14599M | 037103142931 | 0 | 6 | 170 | 12 |
| 6 | 150 | Boxed | 14665M | 037103144034 | 0 | 11 | 312 | 12 |
| 7 | 175 | Boxed | 14598N | 037103217707 | 1 | 3 | 539 | 12 |
| 8 | 200 | Boxed | 14729N | 037103217714 | 1 | 14 | 851 | 12 |

Taper Files - Extra Slim - Carded



- Triangular shape
- Carded

- Edges set and cut for filing gullets between saw teeth

| Inch | Length | | Handled | Cat. No. | UPC No. | Wt. per doz. | | | Shell Pack |
|------|--------|-----|---------|----------|--------------|--------------|----|-----|------------|
| | Inch | mm | | | | lb | oz | g | |
| 4 | | 100 | No | 21875M | 037103218155 | 0 | 4 | 113 | 6 |
| 5 | | 125 | No | 14600M | 037103217906 | 0 | 6 | 624 | 6 |
| 6 | | 150 | No | 21873M | 037103217950 | 1 | 3 | 539 | 6 |
| 8 | | 150 | Yes | 21736M | 037103217899 | 1 | 6 | 624 | 6 |
| 7 | | 175 | No | 14696M | 037103217837 | 1 | 13 | 692 | 6 |

Taper Files - Double Extra Slim - Boxed



- Triangular shape
- Boxed

- Edges set and cut for filing gullets between teeth

| Inch | Length | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shell Pack |
|------|--------|-----|--------|----------|--------------|--------------|----|-----|------------|
| | Inch | mm | | | | lb | oz | g | |
| 4 | | 100 | Boxed | 14942M | 037103142599 | 0 | 3 | 82 | 12 |
| 5 | | 125 | Boxed | 14902M | 037103142603 | 0 | 6 | 170 | 12 |
| 6 | | 150 | Boxed | 15024M | 037103217721 | 0 | 9 | 255 | 12 |
| 7 | | 175 | Boxed | 15056M | 037103217745 | 0 | 12 | 340 | 12 |
| 8 | | 200 | Boxed | 15087M | 037103217752 | 1 | 1 | 482 | 12 |

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Taper Files - Double Extra Slim - Carded



- Triangular shape
- Carded

- Edges set and cut for filing gullets between teeth

| Inch | Length | | Handled | Cat. No. | UPC No. | Wt. per doz. | | | Shell Pack |
|------|--------|-----|---------|----------|--------------|--------------|----|-----|------------|
| | Inch | mm | | | | lb | oz | g | |
| 6 | | 150 | No | 21874M | 037103217974 | 0 | 15 | 425 | 6 |
| 6 | | 150 | Yes | 21743M | 037103217905 | 1 | 2 | 481 | 6 |

Improved Taper - No Tang



- Designed and recommended primarily for use in saw filing machines
- Triangular shape
- Single-cut on sides and edges
- Parallel in shape and have specially shaped point to facilitate holding file in machine

| Length Inch | Length mm | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|----------------|--------------|--------|-------------|--------------|--------------|----|------|---------------|
| | | | | | lb | oz | g | |
| 6 5/8 | 166 | Boxed | 15267N | 037103218360 | 3 | 12 | 1701 | 12 |

Taper Files - Double - Cut Saw Files (Machine File)



- Designed and recommended primarily for use in saw filing machines
- Triangular shape
- Double-cut

| Length Inch | Length mm | Type | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|----------------|--------------|-----------------------|--------|-------------|--------------|--------------|----|-----|---------------|
| | | | | | | lb | oz | g | |
| 6 | 150 | Taper | Boxed | 15334N | 037103218216 | 2 | 0 | 907 | 12 |
| 6 | 150 | Slim taper | Boxed | 15395N | 037103217608 | 1 | 1 | 482 | 12 |
| 6 | 150 | Extra slim taper | Boxed | 15480N | 037103217691 | 0 | 11 | 312 | 12 |
| 6 | 150 | Dbt. extra slim taper | Boxed | 15524M | 037103162656 | 0 | 9 | 255 | 12 |

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Three Square Files - Boxed



- For general use by machinists for filing internal angles more acute than right angles, clearing out square corners and filing taps and gutters
- Triangular shape
- Double-cut
- Sharp corners are slightly set and cut
- Cut to the point

| Length Inch | Length mm | Bastard Cut | | Second Cut | | Smooth Cut | | Wt. Per Doz. | | | Shelf Pack |
|----------------|--------------|-------------|-------------------|-------------|-------------------|-------------|-------------------|--------------|----|------|---------------|
| | | Cat. No. | UPC No. 037103 | Cat. No. | UPC No. 037103 | Cat. No. | UPC No. 037103 | lb | oz | g | |
| 6 | 150 | 15925N | 218223 | 15958N | 218308 | 15991N | 218247 | 1 | 15 | 879 | 12 |
| 8 | 200 | 16038N | 218261 | 16069N | 218278 | 16102N | 218286 | 4 | 4 | 1928 | 12 |
| 10 | 250 | 16147N | 218483 | 16180N | 218339 | 16213N | 218339 | 7 | 8 | 3402 | 12 |

Tungsten Point Files



- Designed for dressing distributor points that are tipped with tungsten, iridium and similar metals
- Thin rectangular shape
- Double-cut
- 5 1/4" overall
- Chisel tip of file enters slots or gaps easily
- Approximate size 5 1/8" x .044" x 1.10mm
- Available with attractive carded display
- Catalog No. 02381 contains 12 files

| Length Inch | Length mm | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shell Pack |
|----------------|--------------|--------|-------------|--------------|--------------|----|------|---------------|
| | | | | | lb | oz | g | |
| 5 1/4 | 133 | Boxed | 02373 | 037103023735 | 2 | 8 | 1134 | 12 |
| 5 1/4 | 133 | 1/cd | 02375 | 037103023759 | 1 | 4 | 567 | 6 |
| 5 1/4 | 133 | 12/cd | 02381 | 037103023810 | 3 | 8 | 1588 | 12 |

Veneer Knife Files



- Specially designed for sharpening veneer knives
- Thin rectangular shape
- Blunt bastard-cut
- 2 round edges

| Length Inch | Length mm | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shell Pack |
|----------------|--------------|--------|-------------|--------------|--------------|----|------|---------------|
| | | | | | lb | oz | g | |
| 10 | 250 | Boxed | 10799 | 037103107992 | 5 | 8 | 2495 | 12 |

Warding Files



- Used primarily by locksmiths in repairing and filing ward notches in keys
- Thin rectangular shape
- Double-cut on sides, single-cut on edges
- Also suited for use in narrow spaces where other files will not fit

| Length Inch | Length mm | Bastard Cut | | Second Cut | | Smooth Cut | | Wt. Per Doz. | g | Shell Pack | |
|----------------|--------------|-------------|-------------------|-------------|-------------------|-------------|-------------------|--------------|----|---------------|----|
| | | Cat. No. | UPC No. 037103 | Cat. No. | UPC No. 037103 | Cat. No. | UPC No. 037103 | | | | |
| 4 | 100 | 16507 | 165077 | 16540 | 165404 | 16573 | 165732 | 0 | 5 | 142 | 12 |
| 6 | 150 | 16663 | 166630 | 16696 | 166968 | 16729 | 167293 | 0 | 13 | 369 | 12 |
| 8 | 200 | 16761 | 167613 | 16794 | 167941 | 16827 | 168276 | 1 | 10 | 737 | 12 |
| 10 | 250 | 16859 | 168597 | 16891 | 168917 | - | - | 2 | 14 | 1304 | 12 |

Wood Files (Coarse) - Half Round



- Specially coarse teeth for use on wood
- Half-round
- Made in same section and size as half-round file

| Inch | Length | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|------|--------|--|--------|----------|--------------|--------------|----|------|------------|
| | mm | | | | | lb | oz | g | |
| 10 | 250 | | Boxed | 17503N | 037103219636 | 6 | 1 | 2750 | 6 |

Cabinet Rasps - Boxed



- Used by cabinetmakers and woodworkers
- Half-round
- Single-cut on edges
- Curved side of rasps similar to half-round rasps but has larger radius

| Inch | Length | | Packed | Regular (Second Cut) | | Wt. per doz. | | | Shelf Pack |
|------|--------|--|--------|----------------------|--------------|--------------|----|------|------------|
| | mm | | | Cat. No. | UPC No. | lb | oz | g | |
| 8 | 200 | | Boxed | 17615N | 037103219572 | 3 | 0 | 1361 | 12 |
| 10 | 250 | | Boxed | 17683N | 037103219596 | 5 | 7 | 2466 | 6 |
| 12 | 300 | | Boxed | 17751N | 037103219602 | 9 | 5 | 4224 | 6 |

Nicholson

Horse Rasps - Plain 1/2 File



- Some farriers prefer this thin fine-toothed rasp for shoeing racetrack, riding horses and ponies
- Plain horse rasps are double-ended with rasp teeth on 1 side, file teeth on opposite
- Rectangular shape
- Made in regular and an 18" slim plater's double-ended horse rasp

| Inch | Length | | Type | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|------|--------|--|---------|--------|----------|--------------|--------------|----|------|------------|
| | mm | | | | | | lb | oz | g | |
| 12 | 300 | | Regular | Boxed | 17873N | 037103219459 | 13 | 15 | 6322 | 6 |
| 14 | 350 | | Regular | Boxed | 17903N | 037103217998 | 19 | 10 | 8902 | 6 |
| 14 | 350 | | Regular | Pouch | 17910N | 037103218001 | 1139 | 15 | 6322 | 6 |

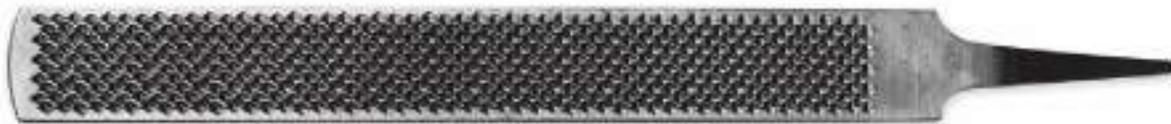
Farrier's Handy Rasps



- Rectangular shape
- Single-cut on edges
- Comfortable cushion grip at point and handle
- Rasp teeth on 1 side, file teeth on opposite
- Rasp cut is 6 teeth per row (other horse rasps have 5 teeth per row)
- Body is the same as the 14" Plater's Special

| Length Inch | Length mm | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|----------------|--------------|--------|-------------|--------------|--------------|----|------|---------------|
| | | | | | lb | oz | g | |
| 14 | 350 | Boxed | 18155N | 037103219558 | 18 | 15 | 8591 | 5 |

Horse Rasps - Tanged



- Rectangular shape
- Single-cut on edges
- Tanged
- Rasp teeth on 1 side, file teeth on opposite
- Thicker than Plater's Special - ideal for hot rasping

| Length Inch | Length mm | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|----------------|--------------|--------|-------------|--------------|--------------|----|-------|---------------|
| | | | | | lb | oz | g | |
| 12 | 300 | Boxed | 18035N | 037103219466 | 18 | 0 | 8165 | 6 |
| 14 | 350 | Boxed | 18057N | 037103219473 | 26 | 8 | 12020 | 6 |

Nicholson

Farrier Rasp - Double Extra Thin



- Primarily for race track and other horses with light shoes
- Both sides are safe 7/8"/22mm at point
- Rasp teeth on 1 side, file teeth on opposite
- Rasp cut is 6 teeth per row (other horse rasps have 5 teeth per row)
- Rectangular shape
- 18" rasp is specially designed for draft horses
- Sharper than regular horse rasps
- Double extra thin

| Length Inch | Length mm | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|----------------|--------------|--------|-------------|--------------|--------------|----|------|---------------|
| | | | | | lb | oz | g | |
| 14 | 350 | Boxed | 18156NN* | 037103219527 | 16 | 6 | 7428 | 6 |
| 14 | 350 | Boxed | 18157N | 037103219497 | 16 | 6 | 7428 | 6 |
| 14 | 350 | Boxed | HR14N | 037103219510 | 16 | 6 | 7428 | 6 |

* Aggressive cut - Black Diamond® Brand

Magicut® Plater's Special Horse Rasp



- Maximum cutting surface design gives rapid removal and smoother finish
- Single-cut on edges
- Opposite side has Nicholson's® unique Magicut® file pattern of narrow chip breakers created by steep and angled serrations
- Rectangular shape
- Tooth design is cut deeper to last longer and cut much faster than conventional horse rasps
- Rasp cut is 6 teeth per row (other horse rasps have 5 teeth per row)

| Inch | Length | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|------|--------|-----|--------|----------|--------------|--------------|----|------|------------|
| | Inch | mm | | | | lb | oz | g | |
| 14 | | 350 | Boxed | 18130N | 037103219534 | 15 | 12 | 7144 | 6 |

Pattern Maker's Cabinet Rasps



- Used primarily by cabinetmakers
- Half-round shape
- Narrow pattern, cut edges
- Used when smooth wood finish is required

| Inch | Length | | Code No. | Type | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|------|--------|-----|----------|------------|--------|----------|--------------|--------------|----|------|------------|
| | Inch | mm | | | | | | lb | oz | g | |
| 10 | | 250 | 49 | Second cut | Boxed | 18846N | 037103219640 | 3 | 10 | 1644 | 6 |
| 10 | | 250 | 50 | Smooth cut | Boxed | 18861N | 037103219640 | 3 | 6 | 1531 | 6 |

Nicholson

4-in-Hand® (Formerly Shoe Rasp)



- For the homeowner, home craftsman, boat builder and mechanic
- Half-round shape
- Has file section and rasp section on both flat side and half-round side
- For carded files, weight is per shelf pack

| Inch | Length | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|------|--------|-----|--------|----------|--------------|--------------|----|------|------------|
| | Inch | mm | | | | lb | oz | g | |
| 8 | | 200 | Boxed | 18924N | 037103219763 | 4 | 4 | 1871 | 6 |
| 8 | | 200 | Carded | 21860N | 037103219848 | 2 | 1 | 936 | 6 |
| 9 | | 225 | Boxed | 19013N | 037103219787 | 5 | 12 | 2608 | 6 |
| 9 | | 225 | Carded | 21879N | 037103219862 | 6 | 0 | 2290 | 6 |
| 10 | | 250 | Boxed | 18962N | 037103219794 | 7 | 9 | 3430 | 6 |
| 10 | | 250 | Carded | 18960N | 037103219909 | 3 | 12 | 1701 | 6 |

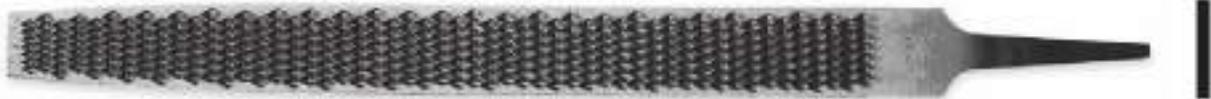
Woodcraft Rasp - Half Rasp, Half File



- Ideal for use in woodworking plants, by professional carpenters, hobbyists and DIY enthusiasts
- Half-round rasp side for rapid stock removal and file cut side for smoothing purposes
- For use on wood, leather, soapstone and soft metals
- 8 1/2" / 200mm length is exclusive of handle

| Inch | Length | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|------|--------|--|--------|----------|--------------|--------------|----|------|------------|
| | mm | | | | | lb | oz | g | |
| 8 | 200 | | Boxed | 18617N | 037103219749 | 4 | 1 | 1844 | 6 |
| 8 | 200 | | Carded | 23859N | 037103219879 | 4 | 1 | 1844 | 6 |

Wood Rasps - Flat Bastard



- Flat shape
- Bastard-cut

| Inch | Length | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|------|--------|--|--------|----------|--------------|--------------|----|------|------------|
| | mm | | | | | lb | oz | g | |
| 10 | 250 | | Boxed | 19138N | 037103219695 | 7 | 8 | 3402 | 6 |

Wood Rasps - Half Round - Boxed



- Used by woodworkers, hobbyists and plumbers
- Half-round shape
- Single-cut file teeth on edge
- For use on wood and soft metals
- Boxed

| Inch | Length | | Packed | Bastard Cut | | Wt. per doz. | | | Shelf Pack |
|------|--------|--|--------|-------------|--------------|--------------|----|------|------------|
| | mm | | | Cat. No. | UPC No. | lb | oz | g | |
| 8 | 200 | | Boxed | 19394N | 037103219633 | 3 | 7 | 1559 | 12 |
| 10 | 250 | | Boxed | 19427N | 037103219657 | 6 | 8 | 2948 | 6 |
| 12 | 300 | | Boxed | 19460N | 037103219664 | 10 | 8 | 4763 | 6 |
| 14 | 350 | | Boxed | 19493N | 037103219732 | 16 | 15 | 7683 | 6 |

Wood Rasps - Half Round - Carded



- Used by woodworkers, hobbyists and plumbers
- Half-round shape
- Single-cut file teeth on edge
- For use on wood and soft metals
- Carded

| Inch | Length | | Handled | Cat. No. | Bastard Cut UPC No. | | Wt. Per Shelf Pack | | | Shelf Pack |
|------|--------|--|-----------|----------|---------------------|----|--------------------|------|--|------------|
| | mm | | | | lb | oz | g | | | |
| 8 | 200 | | No | 21878H | 037103219718 | 2 | 1 | 936 | | 6 |
| 8 | 200 | | Ergonomic | 21749HH | 037103219053 | 2 | 13 | 1276 | | 6 |

Wood Rasps Round Bastard



- Used for same purpose as regular wood rasps in places for which their shapes make them particularly effective
- Round shape
- Bastard-cut
- Made from same size steel as round files

| Inch | Length | | Diameter | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|------|--------|--|----------|----|--------|----------|--------------|--------------|----|------|------------|
| | mm | | Inch | mm | | | | lb | oz | g | |
| 8 | 200 | | 5/16 | 8 | Boxed | 19846 | 037103198464 | 1 | 6 | 624 | 12 |
| 10 | 250 | | 3/8 | 10 | Boxed | 19875 | 037103198754 | 3 | 4 | 1474 | 12 |

Nicholson® X.F® Files Swiss Pattern

- Made to more exacting measurements than American pattern files
- Made in finer cuts, which vary from No. 00 (coarsest) to No. 6 (finest)
- Used by tool and die makers, jewelers, model makers and home craftsman
- Recommended for those who do superfine precision filing

Barrette Files



- Double-cut, wide flat sides
- Flat on 1 side, backs are beveled on edges as indicated by cross section
- Back and beveled edges are safe
- Included angle is 33°

| Length | | Packed | Cat. No. | UPC No. | Cut No. | Wt. per doz. | | | Shell Pack |
|--------|-----|--------|----------|--------------|---------|--------------|----|-----|------------|
| Inch | mm | | | | | lb | oz | g | |
| 4 | 100 | Boxed | 35025 | 037103350251 | 00 | 0 | 9 | 255 | 12 |
| 4 | 100 | Boxed | 35031 | 037103350312 | 0 | 0 | 9 | 255 | 12 |
| 6 | 150 | Boxed | 35061 | 037103350619 | 0 | 1 | 5 | 595 | 12 |
| 6 | 150 | Boxed | 35073 | 037103350732 | 2 | 1 | 5 | 595 | 12 |

Barrette Files - Hot Die



- Double-cut, wide flat sides
- 3" and 4" have an approximate point thickness of .040"/1.10mm
- Same as regular barrette files except with thinner point

| Length | | Packed | Cat. No. | UPC No. | Cut No. | Wt. per doz. | | | Shell Pack |
|--------|-----|--------|----------|--------------|---------|--------------|----|-----|------------|
| Inch | mm | | | | | lb | oz | g | |
| 3 | 75 | Boxed | 35108 | 037103351081 | 00 | 0 | 3 | 85 | 12 |
| 4 | 100 | Boxed | 35114 | 037103351142 | 00 | 0 | 9 | 255 | 12 |

Crossing Files



- Used by tool and die makers, jewelers, model makers and home craftsman
- Double-cut on both sides
- Made of double circular section, 1 side having same radius as the half file, opposite having flatter curve or larger radius
- Taper to point in both width and thickness

| Length | | Packed | Cat. No. | UPC No. | Cut No. | Wt. per doz. | | | Shell Pack |
|--------|-----|--------|----------|--------------|---------|--------------|----|-----|------------|
| Inch | mm | | | | | lb | oz | g | |
| 6 | 150 | Boxed | 35748 | 037103357489 | 2 | 1 | 4 | 567 | 12 |

6 1/2"/163mm Die Sinker's Rifflers

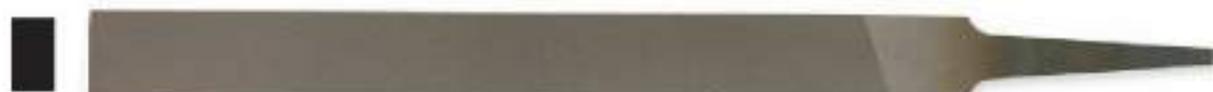
- Used by tool and die makers, jewelers, model makers and home craftsman
- Made in shapes as illustrated

- Made in approximately 6 1/2"/165mm lengths and in cuts 0 and 2
- Each riffler identified by number

| Style No. | Packed | Cat. No. | UPC No. 037103 | Cut No. | Shelf Pack |
|-----------|--------|----------|----------------|---------|------------|
| 1 | Boxed | 35976 | 359766 | 0 | 12 |
| 1 | Boxed | 35982 | 359827 | 2 | 12 |
| 5 | Boxed | 36018N | 360182 | 2 | 12 |
| 7 | Boxed | 36054 | 360540 | 2 | 12 |
| 12 | Boxed | 36126 | 361264 | 2 | 12 |



Equaling Files



- Used by tool and die makers, jewelers, model makers and home craftsman
- Rectangular shape

- Double-cut on sides, single-cut on edges
- Parallel in both width and thickness for their entire length

| Length | | Packed | Cat. No. | UPC No. 037103 | Cut No. | B&S Gauge | Cat. No. | UPC No. 037103 | Wt. per doz. | | | Shelf Pack |
|--------|-----|--------|----------|----------------|---------|-----------|----------|----------------|--------------|----|------|------------|
| Inch | mm | | | | | | | | lb | oz | g | |
| 4 | 100 | Boxed | 36219 | 362193 | 0 | - | - | - | 0 | 8 | 227 | 12 |
| 4 | 100 | Boxed | 36227 | 362278 | 2 | - | - | - | 0 | 8 | 227 | 12 |
| 6 | 150 | Boxed | 36253 | 362537 | 2 | - | - | - | 1 | 5 | 595 | 12 |
| 8 | 200 | Boxed | 36281 | 362810 | 2 | - | - | - | 3 | 5 | 1003 | 6 |

Nicholson

Half Round Files



- Used by tool and die makers, jewelers, model makers and home craftsman
- Half-round shape
- Double-cut on both flat and half-round sides

- Made in much finer cuts, which vary from No. 00 (coarsest) to No. 4 (finest)
- Taper in thickness and width to point

| Length | | Packed | Cat. No. | UPC No. | Cut No. | Wt. per doz. | | | Shelf Pack |
|--------|-----|--------|----------|--------------|---------|--------------|----|------|------------|
| Inch | mm | | | | | lb | oz | g | |
| 6 | 150 | Boxed | 36521 | 037103365217 | 0 | 1 | 3 | 539 | 12 |
| 6 | 150 | Boxed | 36527 | 037103365279 | 1 | 1 | 3 | 539 | 12 |
| 6 | 150 | Boxed | 36533 | 037103365330 | 2 | 1 | 3 | 539 | 12 |
| 6 | 150 | Boxed | 36539 | 037103365392 | 3 | 1 | 3 | 539 | 12 |
| 6 | 150 | Boxed | 36545 | 037103365453 | 4 | 1 | 3 | 539 | 12 |
| 8 | 200 | Boxed | 36557 | 037103365576 | 00 | 2 | 10 | 1191 | 6 |
| 8 | 200 | Boxed | 36563 | 037103365637 | 0 | 2 | 10 | 1191 | 6 |
| 8 | 200 | Boxed | 36569 | 037103365699 | 1 | 2 | 10 | 1191 | 6 |

Hand Files



- Used by tool and die makers, jewelers, model makers and home craftsman
- Rectangular shape
- Double-cut sides

- Cut numbers 00, 0, 1 and 2 are single-cut on 1 edge, other is safe
- Cut No. 4 has 2 safe edges
- Parallel in width but taper in thickness

| Length | | Packed | Cat. No. | UPC No. | Cut No. | Wt. per doz. | | | Shelf Pack |
|--------|-----|--------|----------|--------------|---------|--------------|----|------|------------|
| Inch | mm | | | | | lb | oz | g | |
| 6 | 150 | Boxed | 36750 | 037103367506 | 2 | 2 | 5 | 1049 | 12 |

Knife Files



- Used by tool and die makers, jewelers, model makers and home craftsman
- These files taper in width and thickness

- Double-cut on both sides
- Made from steel that is knife shaped, 10° sharp edge angle
- Supplied with safe backs

| Length | | Packed | Cat. No. | UPC No. | Cut No. | Wt. per doz. | | | Shelf Pack |
|--------|-----|--------|----------|--------------|---------|--------------|----|-----|------------|
| Inch | mm | | | | | lb | oz | g | |
| 6 | 150 | Boxed | 36975 | 037103369756 | 0 | 1 | 2 | 510 | 12 |
| 6 | 150 | Boxed | 36987 | 037103369871 | 2 | 1 | 2 | 510 | 12 |

Needle Files - Round Handle

Hot die - barrette shape only

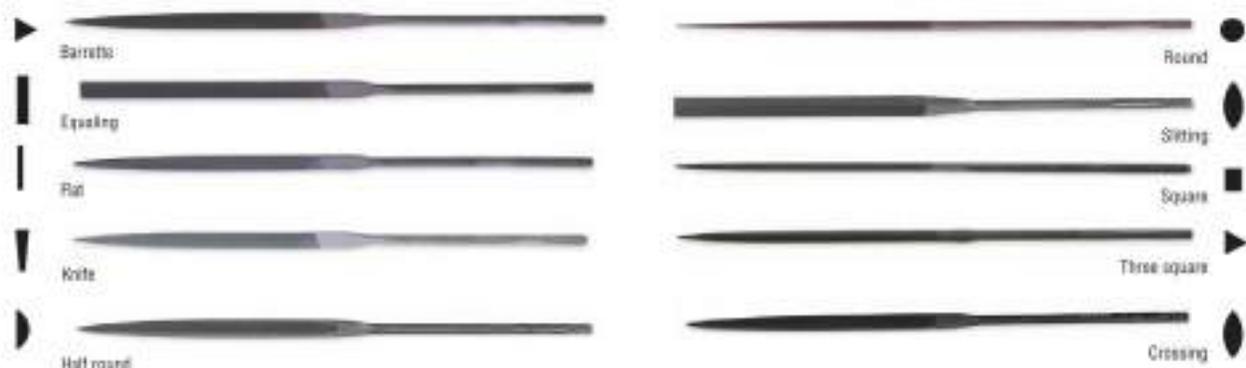


- Barrette shape only
- Same as regular round handle needle barrette except with thinner points

- 5 1/2"/140 mm has .039"/1.0mm thickness,

| Length | | Packed | Cat. No. | UPC No. | Cut No. | Wt. per doz. | | | Shelf Pack |
|--------|-----|--------|----------|--------------|---------|--------------|----|-----|------------|
| Inch | mm | | | | | lb | oz | g | |
| 5 1/2 | 140 | Boxed | 37752 | 037103377524 | 0 | 0 | 4 | 113 | 12 |
| 6 1/8 | 150 | Boxed | 38115 | 037103381156 | 0 | 0 | 6 | 170 | 12 |

Needle Files



- Used primarily by jewelers, die makers, watchmakers and fine toolmakers
- Available in 12 shapes, round handles
- All individual styles shelf pack 12, all assortments of 12, shelf pack 1

- Knurled handles
- In 4 7/101mm lengths, oval is furnished instead of crossing
- Come with protective plastic pouches when purchased in assortments

Nicholson

| Cat. No. | UPC No. 037103 | Length Inch | mm | Cut |
|--------------------------|----------------|-------------|-----|-----|
| Assortment | | | | |
| 37029 | 370297 | 4 | 100 | 0 |
| 37035 | 370358 | 4 | 100 | 2 |
| Barrette | | | | |
| 37277 | 372772 | 4 | 100 | 0 |
| Equaling | | | | |
| 37249 | 372499 | 4 | 100 | 0 |
| 37256 | 372567 | 4 | 100 | 2 |
| Flat | | | | |
| 37109 | 371096 | 4 | 100 | 0 |
| 37118 | 371164 | 4 | 100 | 2 |
| Half round | | | | |
| 37081 | 370815 | 4 | 100 | 0 |
| 37088 | 370884 | 4 | 100 | 2 |
| Knife (safe back) | | | | |
| 37165 | 371652 | 4 | 100 | 0 |
| 37172 | 371720 | 4 | 100 | 2 |
| Round | | | | |
| 37053 | 370532 | 4 | 100 | 0 |
| 37060 | 370600 | 4 | 100 | 2 |
| Square | | | | |
| 37193 | 371935 | 4 | 100 | 0 |
| 37200 | 372000 | 4 | 100 | 2 |
| Three square | | | | |
| 37221 | 372215 | 4 | 100 | 0 |
| 37228 | 372284 | 4 | 100 | 2 |
| Assortment | | | | |
| 37392 | 373922 | 5 1/2 | 140 | 0 |
| 37398 | 373984 | 5 1/2 | 140 | 2 |
| 37404 | 374042 | 5 1/2 | 140 | 4 |
| Barrette | | | | |
| 37640 | 376404 | 5 1/2 | 140 | 0 |
| 37647 | 376473 | 5 1/2 | 140 | 2 |

| Cat. No. | UPC No. 037103 | Length Inch | mm | Cut |
|---------------------|----------------|-------------|-----|-----|
| Crossing | | | | |
| 37500 | 375001 | 5 1/2 | 140 | 0 |
| Equaling | | | | |
| 37612 | 376121 | 5 1/2 | 140 | 0 |
| 37619 | 376190 | 5 1/2 | 140 | 2 |
| 37626 | 376268 | 5 1/2 | 140 | 4 |
| Flat | | | | |
| 37472 | 374721 | 5 1/2 | 140 | 0 |
| 37479 | 374790 | 5 1/2 | 140 | 2 |
| 37486 | 374868 | 5 1/2 | 140 | 4 |
| Half Round | | | | |
| 37444 | 374448 | 5 1/2 | 140 | 0 |
| 37451 | 374516 | 5 1/2 | 140 | 2 |
| 37458 | 374585 | 5 1/2 | 140 | 4 |
| Round | | | | |
| 37416 | 374165 | 5 1/2 | 140 | 0 |
| 37423 | 374233 | 5 1/2 | 140 | 2 |
| 37430 | 374301 | 5 1/2 | 140 | 4 |
| Slitting | | | | |
| 37703 | 377036 | 5 1/2 | 140 | 2 |
| Square | | | | |
| 37556 | 375568 | 5 1/2 | 140 | 0 |
| 37563 | 375636 | 5 1/2 | 140 | 2 |
| Three square | | | | |
| 37584 | 375841 | 5 1/2 | 140 | 0 |
| 37591 | 375919 | 5 1/2 | 140 | 2 |
| 37598 | 375988 | 5 1/2 | 140 | 4 |
| Assortment | | | | |
| 37755 | 377555 | 6 1/4 | 159 | 0 |
| 37761 | 377616 | 6 1/4 | 159 | 2 |
| 37767 | 377678 | 6 1/4 | 159 | 4 |
| Barrette | | | | |
| 38003 | 380036 | 6 1/4 | 159 | 0 |
| 38010 | 380104 | 6 1/4 | 159 | 2 |

| Cat. No. | UPC No. 037103 | Length Inch | mm | Cut |
|--------------------------|----------------|-------------|-----|-----|
| Crossing | | | | |
| 37863 | 378637 | 6 1/4 | 159 | 0 |
| 37870 | 378705 | 6 1/4 | 159 | 2 |
| Equaling | | | | |
| 37975 | 379757 | 6 1/4 | 159 | 0 |
| 37982 | 379825 | 6 1/4 | 159 | 2 |
| 37989 | 379894 | 6 1/4 | 159 | 4 |
| 37996 | 379962 | 6 1/4 | 159 | 6 |
| Flat | | | | |
| 37835 | 378354 | 6 1/4 | 159 | 0 |
| 37842 | 378422 | 6 1/4 | 159 | 2 |
| 37849 | 378491 | 6 1/4 | 159 | 4 |
| Half Round | | | | |
| 37807 | 378071 | 6 1/4 | 159 | 0 |
| 37814 | 378149 | 6 1/4 | 159 | 2 |
| 37821 | 378217 | 6 1/4 | 159 | 4 |
| 37828 | 378286 | 6 1/4 | 159 | 6 |
| Knife (safe back) | | | | |
| 37891 | 378910 | 6 1/4 | 159 | 0 |
| 37898 | 378989 | 6 1/4 | 159 | 2 |
| Round | | | | |
| 37779 | 377791 | 6 1/4 | 159 | 0 |
| 37786 | 377869 | 6 1/4 | 159 | 2 |
| 37793 | 377937 | 6 1/4 | 159 | 4 |
| 37800 | 378002 | 6 1/4 | 159 | 6 |
| Slitting | | | | |
| 38059 | 380593 | 6 1/4 | 159 | 0 |
| Square | | | | |
| 37919 | 379191 | 6 1/4 | 159 | 0 |
| 37926 | 379269 | 6 1/4 | 159 | 2 |
| Three square | | | | |
| 37947 | 379474 | 6 1/4 | 159 | 0 |
| 37954 | 379542 | 6 1/4 | 159 | 2 |
| 37961 | 379610 | 6 1/4 | 159 | 4 |

Pillar Files



- Rectangular in shape
- Double-cut on 2 sides only
- Safe edges
- Tapered in thickness
- Similar in shape to hand files but only 2/3 as wide

| Length | | Packed | Cat. No. | UPC No. | Cut No. | Wt. per doz. | | | Shelf Pack |
|--------|-----|--------|----------|--------------|---------|--------------|----|------|------------|
| Inch | mm | | | | | lb | oz | g | |
| 4 | 100 | Boxed | 39855 | 037103398550 | 00 | 0 | 10 | 284 | 12 |
| 4 | 100 | Boxed | 39861 | 037103398611 | 0 | 0 | 10 | 284 | 12 |
| 4 | 100 | Boxed | 39873 | 037103398734 | 2 | 0 | 10 | 284 | 12 |
| 4 | 100 | Boxed | 39881 | 037103398819 | 4 | 0 | 10 | 284 | 12 |
| 6 | 150 | Boxed | 39893 | 037103398932 | 00 | 1 | 10 | 737 | 12 |
| 6 | 150 | Boxed | 39899 | 037103398994 | 0 | 1 | 10 | 737 | 12 |
| 6 | 150 | Boxed | 39905 | 037103399052 | 1 | 1 | 10 | 737 | 12 |
| 6 | 150 | Boxed | 39911 | 037103399113 | 2 | 1 | 10 | 737 | 12 |
| 6 | 150 | Boxed | 39923 | 037103399236 | 4 | 1 | 10 | 737 | 12 |
| 8 | 200 | Boxed | 39929 | 037103399298 | 00 | 3 | 8 | 1588 | 6 |
| 8 | 200 | Boxed | 39935 | 037103399359 | 0 | 3 | 8 | 1588 | 6 |
| 8 | 200 | Boxed | 39947 | 037103399472 | 2 | 3 | 8 | 1588 | 6 |
| 10 | 250 | Boxed | 39966 | 037103399656 | 00 | 6 | 3 | 2807 | 6 |
| 10 | 250 | Boxed | 39971 | 037103399717 | 0 | 6 | 3 | 2807 | 6 |
| 12 | 300 | Boxed | 39992 | 037103399922 | 00 | 9 | 12 | 4137 | 6 |

Pillar Narrow Files



- Rectangular shape
- Narrow
- Double-cut on 2 sides only
- Safe edges
- Similar to pillar files but are narrower for their length

| Length | | Packed | Cat. No. | UPC No. | Cut No. | Wt. per doz. | | | Shelf Pack |
|--------|-----|--------|----------|--------------|---------|--------------|----|-----|------------|
| Inch | mm | | | | | lb | oz | g | |
| 4 | 100 | Boxed | 40049 | 037103400499 | 2 | 0 | 8 | 227 | 12 |
| 6 | 150 | Boxed | 40076 | 037103400765 | 0 | 1 | 4 | 567 | 12 |
| 6 | 150 | Boxed | 40082 | 037103400826 | 1 | 1 | 4 | 567 | 12 |
| 6 | 150 | Boxed | 40088 | 037103400888 | 2 | 1 | 4 | 567 | 12 |

Pillar Extra Narrow Files



- Cut on 2 sides only
- Safe edges
- Similar to pillar and pillar narrow files but are narrower for their length

| Length | | Packed | Cat. No. | UPC No. | Cut No. | Wt. per doz. | | | Shelf Pack |
|--------|-----|--------|----------|--------------|---------|--------------|----|-----|------------|
| Inch | mm | | | | | lb | oz | g | |
| 4 | 100 | Boxed | 40204 | 037103402042 | 00 | 0 | 5 | 142 | 12 |
| 4 | 100 | Boxed | 40222 | 037103402226 | 2 | 0 | 5 | 142 | 12 |
| 6 | 150 | Boxed | 40242 | 037103402424 | 00 | 0 | 13 | 369 | 12 |
| 6 | 150 | Boxed | 40248 | 037103402486 | 0 | 0 | 13 | 369 | 12 |
| 6 | 150 | Boxed | 40254 | 037103402547 | 1 | 0 | 13 | 369 | 12 |
| 6 | 150 | Boxed | 40260 | 037103402608 | 2 | 0 | 13 | 369 | 12 |
| 8 | 200 | Boxed | 40281 | 037103402813 | 00 | 1 | 15 | 879 | 12 |
| 8 | 200 | Boxed | 40287 | 037103402875 | 0 | 1 | 15 | 879 | 12 |

Pillar and Pillar Narrow Testing Files



- Made for testing, not stock removal
- Width narrower than hand file
- Specially shaped teeth have been specially heat treated
- Similar to regular Nicholson® product in shape only

Nicholson

| Length | | Packed | Description | Cat. No. | UPC No. | Cut No. | Wt. per doz. | | | Shelf Pack |
|--------|-----|--------|-----------------------|----------|--------------|---------|--------------|----|------|------------|
| Inch | mm | | | | | | lb | oz | g | |
| 8 | 200 | Boxed | Pillar Narrow Testing | 40412 | 037103404121 | 0 | 2 | 10 | 1191 | 6 |
| 8 | 200 | Boxed | Pillar Narrow Testing | 40418 | 037103404183 | 1 | 2 | 10 | 1191 | 6 |

Hardness Testing With Pillar Testing Files

- Each file must bite this piece of steel in good shape
- Each file is tested on a certified prover that registers C63-65 Rockwell
- Nicholson® files are made to a standard and are uniform
- Good judgment will keep file from becoming dull
- Files are for testing only
- To preserve and prolong quality, file should be removed from work as soon as biting occurs
- If file does not bite, work is too hard for file
- Pieces of steel or samples of product with proper hardness and temper are often used as gauges for comparison
- Hardness testing files are used to a large extent by manufacturers of taps, drills, bits,reamers, ball bearings, gears

Pippin Files



- Rounded back tapers to sharp edge
- Also taper to point in both width and thickness
- Sometimes called "Apple Seed" files

| Length | | Packed | Cat. No. | UPC No. | Cut No. | lb | Wt. per doz. | | Shell Pack |
|--------|-----|--------|----------|--------------|---------|----|--------------|-----|------------|
| inch | mm | | | | | | oz | g | |
| 6 | 150 | Boxed | 40506 | 037103405067 | 2 | 1 | 1 | 482 | 12 |

Round Files



- Round shape
- Double-cut
- Taper throughout length to fine point

| Length | | Diameter | | Packed | Cat. No. | UPC No. | Cut No. | lb | Wt. per doz. | | Shell Pack |
|--------|-----|----------|------|--------|----------|--------------|---------|----|--------------|-----|------------|
| inch | mm | inch | mm | | | | | | oz | g | |
| 4 | 100 | 1/8 | 3 | Boxed | 40580 | 037103405807 | 0 | 0 | 4 | 113 | 12 |
| 6 | 150 | 3/16 | 4.76 | Boxed | 40645 | 037103406453 | 00 | 0 | 11 | 312 | 12 |
| 6 | 150 | 3/16 | 4.76 | Boxed | 40651 | 037103406514 | 0 | 0 | 11 | 312 | 12 |
| 6 | 150 | 3/16 | 4.76 | Boxed | 40663 | 037103406637 | 2 | 0 | 11 | 312 | 12 |
| 8 | 200 | 1/4 | 6 | Boxed | 40687 | 037103406873 | 00 | 1 | 5 | 595 | 12 |
| 8 | 200 | 1/4 | 6 | Boxed | 40699 | 037103406996 | 1 | 1 | 5 | 595 | 12 |
| 8 | 200 | 1/4 | 6 | Boxed | 40795 | 037103407054 | 2 | 1 | 5 | 595 | 12 |
| 8 | 200 | 1/4 | 6 | Boxed | 40717 | 037103407177 | 4 | 1 | 5 | 595 | 12 |

Nicholson

7 1/2"/190mm Silversmith's Rifflers

- Available in 2 shapes
- Made in approximately 7 1/8"/180mm lengths only
- Ideal for fine work



3



10

| Length | | Packed | Cat. No. | UPC No. | Shape | Cut No. | Shell Pack |
|--------|-----|--------|----------|--------------|-------|---------|------------|
| inch | mm | | | | | | |
| 7 1/2 | 190 | Boxed | 41018 | 037103410184 | 3 | 2 | 12 |
| 7 1/2 | 190 | Boxed | 41096 | 037103410962 | 10 | 0 | 12 |
| 7 1/2 | 190 | Boxed | 41102 | 037103411020 | 10 | 2 | 12 |

Three Square Files



- Triangular in section with angles of 60°
- Double-cut on three sides, single-cut on edges
- Taper to point and have sharp corners

| Length Inch | Length mm | Packed | Cat. No. | UPC No. | Cat No. | Wt. per doz. | | | Shelf Pack |
|----------------|--------------|--------|-------------|--------------|---------|--------------|----|-----|---------------|
| | | | | | | lb | oz | g | |
| 6 | 150 | Boxed | 41498 | 037103414984 | 2 | 1 | 10 | 737 | 12 |

Warding Files



- Used by locksmiths and anywhere a thin file is required
- Thin rectangular in section with thickness approximately 1/8 their width
- Taper slightly to point in width

| Length Inch | Length mm | Packed | Cat. No. | UPC No. | Cat No. | Wt. per doz. | | | Shelf Pack |
|----------------|--------------|--------|-------------|--------------|---------|--------------|----|-----|---------------|
| | | | | | | lb | oz | g | |
| 4 | 100 | Boxed | 41588N | 037103415882 | 2 | 0 | 5 | 142 | 12 |
| 6 | 150 | Boxed | 41612 | 037103416124 | 0 | 0 | 13 | 369 | 12 |
| 6 | 150 | Boxed | 41618 | 037103416186 | 2 | 0 | 13 | 369 | 12 |
| 8 | 200 | Boxed | 41636 | 037103416360 | 00 | 1 | 10 | 737 | 12 |

Nicholson® Curved Tooth Files

- Made on specially designed and improved Nicholson® machinery
- Fitted for smooth, rapid work on cast iron, bronze, lead, babbitt, aluminum, zinc, plastics and any steel up to the hardness of annealed tool steel
- Pitch and rake designed to avoid pinning and to provide smoothest finish
- Superior® milled tooth files

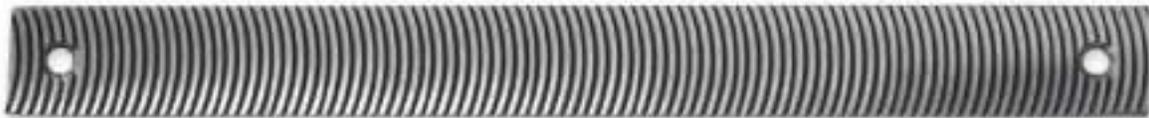
Flexible Files (Without Tang)



- Ideal for smooth, rapid work on cast iron, bronze, lead, babbitt, aluminum, zinc, plastics and any steel up to the hardness of annealed tool steel
- Rectangular shape
- Curved-cut
- Pitch and rake designed to avoid pinning and to provide smoothest finish

| Length | | Packed | Cat. No. | UPC No. | No. of Teeth Per Inch/Cut | Wt. per doz. | | | Shell Pack |
|--------|-----|--------|----------|--------------|---------------------------|--------------|----|------|------------|
| Inch | mm | | | | | lb | oz | g | |
| 12 | 300 | Boxed | 20138N | 037103219298 | 10/Standard | 5 | 8 | 2495 | 6 |
| 14 | 350 | Boxed | 20205N | 037103219312 | 12/Fine | 7 | 1 | 3204 | 6 |

Milled Tooth Bodifiles



- Ideal for smooth, rapid work on cast iron, bronze, lead, babbitt, aluminum, zinc, plastics and any steel up to the hardness of annealed tool steel
- Rectangular shape
- Curved-cut
- Pitch and rake designed to avoid pinning and to provide smoothest finish

| Length | | Cut | Packed | Cat. No. | UPC No. | No. of Teeth Per Inch/Cut | Wt. per doz. | | | Shell Pack |
|--------|-----|--------|--------|----------|--------------|---------------------------|--------------|----|------|------------|
| Inch | mm | | | | | | lb | oz | g | |
| 14 | 350 | 50-008 | Boxed | 20189N | 037103219404 | 8/Standard | 7 | 1 | 3204 | 6 |

Flat Files - Rigid Type (With Tang)



- Ideal for smooth, rapid work on cast iron, bronze, lead, babbitt, aluminum, zinc, plastics and any steel up to the hardness of annealed tool steel
- Rectangular shape
- Curved-cut
- Rigid type with tang
- Pitch and rake designed to avoid pinning and to provide smoothest finish

| Length | | Packed | Cat. No. | UPC No. | No. of Teeth Per Inch/Cut | Wt. per doz. | | | Shelf Pack |
|--------|-----|--------|----------|--------------|---------------------------|--------------|----|------|------------|
| Inch | mm | | | | | lb | oz | g | |
| 8 | 200 | Boxed | 20230N | 037103219411 | 14/Standard | 2 | 12 | 1247 | 12 |
| 10 | 250 | Boxed | 20291N | 037103219343 | 12/Standard | 5 | 14 | 2665 | 6 |
| 12 | 300 | Boxed | 20342N | 037103219367 | 10/Standard | 9 | 5 | 4224 | 6 |
| 14 | 350 | Boxed | 20393N | 037103219428 | 8/Standard | 14 | 14 | 6747 | 6 |

Flat Babbitt Files



- Ideal for smooth, rapid work on cast iron, bronze, lead, babbitt, aluminum, zinc, plastics and any steel up to the hardness of annealed tool steel
- Rectangular shape
- Curved-cut
- Exactly like flat files in shape, dimension and weight, but fewer teeth per inch
- Pitch and rake designed to avoid pinning and to provide smoothest finish

| Length | | Packed | Cat. No. | UPC No. | No. of Teeth Per Inch | Wt. per doz. | | | Shelf Pack |
|--------|-----|--------|----------|--------------|-----------------------|--------------|----|------|------------|
| Inch | mm | | | | | lb | oz | g | |
| 12 | 300 | Boxed | 20479N | 037103219381 | 8 | 9 | 4 | 4195 | 6 |
| 14 | 350 | Boxed | 20496N | 037103219435 | 7 | 14 | 12 | 6691 | 6 |

Flat Utility Files



- Ideal for smooth, rapid work on cast iron, bronze, lead, babbitt, aluminum, zinc, plastics and any steel up to the hardness of commercial tool steel
- Rectangular shape
- Standard-cut teeth on 1 side, smooth-cut teeth on the opposite
- Pitch and rake designed to avoid pinning and to provide smoothest finish

| Length | | Packed | Cat. No. | UPC No. | No. of Teeth Per Inch | Wt. per doz. | | | Shelf Pack |
|--------|-----|--------|----------|--------------|-----------------------|--------------|----|------|------------|
| Inch | mm | | | | | lb | oz | g | |
| 12 | 300 | Boxed | 20547N | 037103219374 | 10 and 16 | 10 | 3 | 4621 | 6 |

Half Round Files



- Ideal for smooth, rapid work on cast iron, bronze, lead, babbitt, aluminum, zinc, plastics and any steel up to the hardness of commercial tool steel
- Half-round shape
- Flat on 1 side, convex on opposite
- Particularly adapted for bearings and concave surfaces

| Length | | Packed | Cat. No. | UPC No. | No. of Teeth Per Inch/Cat | Wt. per doz. | | | Shell Pack |
|--------|-----|--------|----------|--------------|---------------------------|--------------|----|------|------------|
| Inch | mm | | | | | lb | oz | g | |
| 8 | 200 | Boxed | 20582N | 037103218599 | 14/Standard | 3 | 8 | 1588 | 12 |

Super Shear®



- A double purpose milled curved tooth file - different and exclusive with Nicholson®
- Rectangular shape
- Curved-cut
- Teeth cut in an off center arc to permit fast cutting
- Wide industrial usage on flat and convex surfaces of aluminum, brass, babbitt, bronze, copper, magnesium, iron, annealed steel, soft metal alloys, plastics, hard rubber and hardwood
- Smooths as it roughs

| Length | | Packed | Cat. No. | UPC No. | No. of Teeth Per Inch/Cat | Wt. per doz. | | | Shell Pack |
|--------|-----|--------|----------|--------------|---------------------------|--------------|----|------|------------|
| Inch | mm | | | | | lb | oz | g | |
| 8 | 200 | Boxed | 21016N | 037103219336 | 14/Standard | 2 | 12 | 1247 | 12 |
| 10 | 250 | Boxed | 21067N | 037103219350 | 12/Standard | 5 | 14 | 2665 | 6 |
| 12 | 300 | Boxed | 21116N | 037103219398 | 10/Standard | 9 | 5 | 4224 | 6 |
| 14 | 350 | Boxed | 21169N | 037103219442 | 8/Standard | 17 | 0 | 7711 | 6 |

Nicholson

Adjustable Flexible File Holder No. 25

- Can be used with either 12" or 14" files
- Easily adjusted for curving file outward or inward



| No. | Packed | Cat. No. | UPC No. | lb | Wt. per doz. | | Shell Pack |
|-----|--------|----------|--------------|----|--------------|-----|------------|
| | | | | | oz | g | |
| 25 | Boxed | 21272 | 037103212726 | 2 | 0 | 907 | 1 |

Machinist's Scrapers (Handled)



- Overall length of these tools including handle is approximately 8"
- Three square shape is supplied in hollow ground with 60° angle
- Comes with handle
- Packed 6 in box

| Length Inch | mm | Dimensions | | | | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack | |
|----------------|-----|------------|----|---|------|--------|-------------|------------|--------------|----|----|---------------|---|
| | | Inch | mm | x | Inch | | | | mm | lb | oz | | g |
| 8 | 200 | 3 1/4 | 82 | x | 3/8 | 10 | Boxed | 21667N | 037103219770 | 1 | 14 | 851 | 6 |

Screw-on Handle - Plastic



- Screw-on design fits most popular files for professional or home handymen
- Handle made of strong high-impact material, contoured to fit hand for straight, lathe and draw filing
- Non-slip textured finish for easier grip

Selection Chart

| Item | Size | 4" | 5" | 6" | 8" | 10" | 12" | 14" | 16" |
|-------------------|------|-----|-----|-----|-----|-----|-----|-----|-----|
| Mill | PH3 | - | PH4 | PH5 | PH5 | PH6 | PH7 | PH8 | PH8 |
| Flat | PH3 | - | PH4 | PH5 | PH5 | PH6 | PH7 | PH8 | PH8 |
| Hand | PH3 | - | PH4 | PH5 | PH6 | PH7 | PH8 | - | - |
| Half round | PH3 | - | PH4 | PH5 | PH6 | PH7 | PH8 | PH8 | PH8 |
| Warding | PH3 | - | PH4 | PH4 | PH5 | - | - | - | - |
| Knife | PH3 | - | PH4 | PH5 | PH5 | PH6 | - | - | - |
| Round | PH1 | PH2 | PH3 | PH4 | PH4 | PH5 | PH7 | PH7 | PH7 |
| Square | PH1 | PH2 | PH3 | PH4 | PH4 | PH5 | PH6 | PH6 | - |
| Triangular | PH2 | PH2 | PH3 | PH4 | PH5 | PH6 | PH7 | PH7 | - |
| Cant saw | - | - | PH4 | PH5 | PH6 | - | - | - | - |
| Crosscut | - | - | - | PH5 | PH6 | - | - | - | - |
| Tanged horse rasp | - | - | - | - | - | PH8 | PH8 | PH8 | - |
| Platers Special | - | - | - | - | - | - | PH8 | PH8 | - |

| Description | Handle No. | Packed | Cat. No. | UPC No. | Wt. per Shelf Pack | | | Shelf Pack |
|------------------------------|---------------|--------|-------------|--------------|--------------------|----|------|---------------|
| | | | | | lb | oz | g | |
| Screw-on plastic file handle | PH1 | Carded | 21484 | 037103214843 | 1.25 | - | 567 | 12 |
| Screw-on plastic file handle | PH2 | Carded | 21493 | 037103214935 | 1.25 | - | 567 | 12 |
| Screw-on plastic file handle | PH3 | Carded | 21502 | 037103215024 | 1.25 | - | 567 | 12 |
| Screw-on plastic file handle | PH4 | Carded | 21512 | 037103215123 | 1.66 | - | 753 | 12 |
| Screw-on plastic file handle | PH5 | Carded | 21513 | 037103215130 | 1.66 | - | 753 | 12 |
| Screw-on plastic file handle | PH6 | Carded | 21514 | 037103215147 | 2.45 | - | 1111 | 12 |
| Screw-on plastic file handle | PH7 | Carded | 21515 | 037103215154 | 2.75 | - | 1247 | 12 |
| Screw-on plastic file handle | PH8 | Carded | 21516 | 037103215161 | 2.75 | - | 1247 | 12 |

Metal Ferruled Wooden Handles

- Made from close grain hardwood with nickel-plated ferrules
- Wax finish
- Handles have strong metal ferrules



Selection Chart

| Item | Size - | 4" | 5" | 6" | 7" | 8" | 9" | 10" |
|---------|--------|----|----|----|----|----|----|-----|
| Taper | | 4 | 3 | 3 | 3 | 2 | 1 | 1 |
| Slim | | 4 | 4 | 4 | 4 | 3 | - | 2 |
| X Slim | | 4 | 4 | 4 | 4 | 4 | - | - |
| XX Slim | | - | 4 | 4 | 4 | 4 | - | - |

| Item | Size - | 3 x 3/16 | 3 x 7/32 | 3 x 1/4 | 3 x 5/16 | 3 x 3/8 |
|----------|--------|----------|----------|---------|----------|---------|
| Chainsaw | | 4 | 4 | 4 | 4 | 3 |

| Item | Size - | 4" | 6" | 8" | 10" | 12" | 14" |
|-------------------|--------|----|----|----|-----|-----|-----|
| Mitl | | 3 | 2 | 1 | 0 | 0 | 00 |
| Flat | | 3 | 2 | 1 | 0 | 0 | 00 |
| Hand | | 3 | 2 | 1 | 1 | 0 | - |
| Half round | | 3 | 2 | 1 | 0 | 00 | 000 |
| Warding | | 3 | 2 | 2 | 1 | - | - |
| Knife | | 3 | 2 | 1 | 1 | 0 | - |
| Round | | 4 | 3 | 2 | 3 | 1 | 0 |
| Square | | 4 | 4 | 3 | 2 | 1 | 0 |
| Cant saw | | - | 2 | 1 | 1 | - | - |
| Crosscut | | - | - | 1 | 0 | - | - |
| Tanged horse rasp | | - | - | - | - | 000 | 000 |
| Platers Special | | - | - | - | - | - | 000 |

| Handle No. | Type | Packed | Cat. No. | UPC No. 037103 | Inch | Approximate size | | Wt. per doz. | | | Shell Pack | | |
|------------|------|--------|----------|----------------|-------|------------------|---|--------------|----|----|------------|------|----|
| | | | | | | mm | x | Inch | mm | lb | | oz | g |
| 000 | - | Boxed | 21470N | 221346 | 5 3/4 | 146 | x | 1 5/8 | 42 | 2 | 6 | 1179 | 12 |
| 00 | - | Boxed | 21471N | 221247 | 5 3/4 | 146 | x | 1 5/8 | 42 | 2 | 3 | 1048 | 12 |
| 0 | - | Boxed | 21476N | 221254 | 5 1/4 | 133 | x | 1 1/2 | 38 | 2 | 0 | 907 | 12 |
| 0 | E | Carded | 21528N | 221537 | 5 1/4 | 133 | x | 1 1/2 | 38 | 2 | 3 | 1048 | 6 |
| 1 | - | Boxed | 21485N | 221261 | 4 7/8 | 124 | x | 1 5/16 | 33 | 1 | 10 | 737 | 12 |
| 1 | D | Carded | 21326N | 221339 | 4 7/8 | 124 | x | 1 5/16 | 33 | 1 | 14 | 851 | 6 |
| 2 | - | Boxed | 21494N | 221278 | 4 1/2 | 114 | x | 1 3/16 | 30 | 1 | 4 | 587 | 12 |
| 2 | C | Carded | 21524N | 221322 | 4 1/2 | 114 | x | 1 3/16 | 30 | 1 | 8 | 680 | 6 |
| 3 | - | Boxed | 21503N | 221285 | 4 1/8 | 105 | x | 1 1/16 | 27 | 1 | 0 | 454 | 12 |
| 3 | B | Carded | 21522N | 221315 | 4 1/8 | 105 | x | 1 1/16 | 27 | 1 | 4 | 567 | 6 |
| 4 | - | Boxed | 21511N | 221292 | 3 3/4 | 95 | x | 1 5/16 | 24 | 0 | 12 | 340 | 12 |
| 4 | A | Carded | 21520N | 221383 | 3 3/4 | 95 | x | 1 5/16 | 24 | 0 | 15 | 425 | 6 |

Nicholson

Ergonomic File Handle

- Interchangeable cushion inserts are designed to fit most popular files
- Rubber-coated ergonomic shape for better comfort and control
- Rear taper, wide middle and flared neck increases push force



| Description | Packed | Cat. No. | UPC No. | Wt. per Shell Pack | | | Shell Pack |
|-----------------------------------|--------|----------|--------------|--------------------|----|-----|------------|
| | | | | lb | oz | g | |
| Ergonomic File handle and inserts | Carded | 21474H | 037103186232 | .8 | 12 | 340 | 6 |

Carded File Handle - Plastic



- Interchangeable cushion inserts designed to fit most popular files for handyman
- Handle made of strong high-impact material, contoured to fit hand for straight, lathe and draw filing
- Non-slip textured finish for easier grip

| Description | Packed | Cat. No. | UPC No. | Wt. per Shelf Pack | | | Shelf Pack |
|-------------------------|--------|----------|--------------|--------------------|----|-----|------------|
| | | | | lb | oz | g | |
| File handle and inserts | Carded | 21474 | 037103214744 | 1 | 2 | 510 | 6 |

File Cleaners



- Available in two styles - file card for general cleaning of file teeth and file card/brush especially for use on finer cut files

| Length Inch | mm | Description | Packed | Cat. No. | UPC No. | Wt. per doz. | | | Shelf Pack |
|----------------|-----|-------------------|--------|----------|--------------|--------------|----|------|------------|
| | | | | | | lb | oz | g | |
| 8 | 200 | File Card #4 | Carded | 21455 | 037103214553 | 1 | 12 | 794 | 6 |
| 10 | 250 | File Card | Boxed | 21458 | 037103214584 | 3 | 11 | 1673 | 10 |
| 10 | 250 | File Card & Brush | Boxed | 21467 | 037103214676 | 5 | 0 | 2268 | 6 |

Nicholson

Hoof Sharpening Steel



- Specially designed to sharpen hoof knives
- Sharpening steel is designed specially to hone the edge of Hoof Knives and similar tools

| Cat. No. | UPC No. | Packed | lb | Pack Wt. | | Shelf Pack |
|----------|--------------|--------|----|----------|-----|------------|
| | | | | oz | g | |
| 10627 | 037103191274 | Carded | 1 | 0 | 454 | 6 |

Hobby File Pack

- 6 miniature files with fine cut for intricate work
- Handy vinyl case vacuum packed on hang up card
- Ideal for handcrafts and hobbies

Contains 1 each of: Equaling, Half Round, Flat, Round, Square, and Three Square



| Length | | Description | Packed | Cat. No. | UPC No. | Pack Wt. | | | Shelf Pack |
|--------|-----|-------------|--------|----------|--------------|----------|----|-----|------------|
| Inch | mm | | | | | lb | oz | g | |
| 5 1/2 | 140 | Assorted | Carded | 42030 | 037103420305 | 0 | 12 | 340 | 3 |

Handy Man's Home File Pack

- For home and professional use
- 8"/200mm mill bastard file
- 8"/200mm four-in-hand file
- 6"/150mm slim taper file
- 6"/150mm round bastard file
- Plastic pouch, or card, lists suggested uses for each file
- Pack measures 5"/125mm x 11 1/8"/293mm with hang up hole

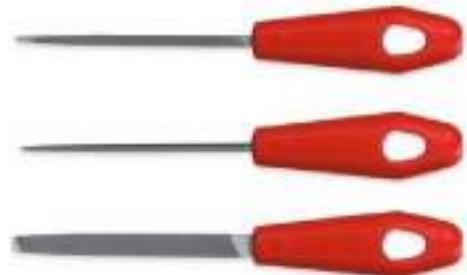


| Cat. No. | UPC No. | Packed | lb | Pack Wt. | | Shelf Pack |
|----------|--------------|--------|----|----------|------|------------|
| | | | | oz | g | |
| 22017N | 037103219145 | Pouch | 4 | 8 | 2041 | 5 |

Nicholson

3 File Pack

- For home and professional use
- Pack contains files for every purpose
- 6"/150mm slim taper file with handle
- 6"/150mm round file with handle
- 6"/150mm mill bastard file with handle
- Plastic pouch lists suggested uses for each file



| Cat. No. | UPC No. | Packed | lb | Pack Wt. | | Shelf Pack |
|----------|--------------|--------|----|----------|-----|------------|
| | | | | oz | g | |
| 22015N | 037103218070 | Pouch | 0 | 5 | 142 | 5 |

4"/100mm American Pattern File Assortment



- 4" warding, half-round, round, hand, square and slim taper files
- All files come with handles
- Kit comes in bastard-cut only
- Six of the most popular 4" files packaged in an attractive plastic pouch

| Length | | Description | Packed | Cat. No. | UPC No. | Pack Wt. | | | Shelf Pack |
|--------|-----|------------------------|--------|----------|--------------|----------|----|-----|------------|
| Inch | mm | | | | | lb | oz | g | |
| 4 | 100 | Assortment-Bastard cut | Pouch | 22062N | 037103219213 | 0 | 12 | 340 | 2 |

8 Piece Machinist File Set

Nicholson



- 10"/250mm mill bastard file
- 10"/250mm half-round bastard file
- 10"/250mm flat bastard file
- 10"/250mm flat smooth file
- 10"/250mm square bastard file
- 10"/250mm round bastard file
- 7"/175mm slim taper file
- 10"/250mm file cleaner (card)
- Complete set of 7 files and file cleaner (card) fits easily and securely into a rugged, compact pouch

| Cat. No. | UPC No. | Packed | lb | oz | g | Shelf Pack |
|----------|--------------|--------|----|----|------|------------|
| 22025N | 037103219183 | Pouch | 3 | 8 | 1588 | 1 |

9 Piece Maintenance File Set



- For home and professional use
- 10"/250mm flat bastard file
- 10"/250mm flat smooth file
- 10"/250mm mill bastard file
- 10"/250mm half-round bastard file
- 10"/250mm round bastard file
- 8"/200mm flat smooth file
- 8"/200mm half-round bastard file
- 8"/200mm four-in-hand file
- 6"/150mm slim taper file
- Complete set of 9 files fits easily and securely into rugged, compact pouch

| Cat. No. | UPC No. | Packed | lb | oz | g | Shelf Pack |
|----------|--------------|--------|----|----|------|------------|
| 22030N | 037103218087 | Pouch | 3 | 10 | 1644 | 1 |

3 Piece Welder's Set

- For professional use, filing metals and other hard materials
- 14"/350mm half-round pipeliner file
- 12"/300mm half-round bastard file
- 10"/250mm mill smooth file
- Complete set of 3 files fits easily and securely into rugged, compact pouch



| Cat. No. | UPC No. | Packed | Pack Wt. | | | Shell Pack |
|----------|--------------|--------|----------|----|------|------------|
| | | | lb | oz | g | |
| 22036N | 037103219190 | Pouch | 2 | 14 | 1304 | 1 |

5 Piece General Purpose Set

- General purpose file kit for home and professional use
- 10"/250mm half-round bastard file
- 10"/250mm mill bastard file
- 8"/200mm mill bastard file
- 8"/200mm mill smooth file
- 6"/150mm slim taper file
- Set of 5 files fits easily and securely into rugged, compact pouch



| Cat. No. | UPC No. | Packed | Pack Wt. | | | Shell Pack |
|----------|--------------|--------|----------|----|-----|------------|
| | | | lb | oz | g | |
| 22040N | 037103219206 | Pouch | 1 | 10 | 737 | 1 |

7 Piece Machinist File Set

- General purpose file kit for machine shop
- 10"/250mm flat bastard file
- 10"/250mm flat smooth file
- 10"/250mm half-round bastard file
- 10"/250mm mill bastard file
- 10"/250mm round bastard file
- 10"/250mm square bastard file
- 7"/175mm slim taper file



| Cat. No. | UPC No. | Packed | Pack Wt. | | | Shell Pack |
|----------|--------------|--------|----------|----|------|------------|
| | | | lb | oz | g | |
| 22024N | 037103219176 | Pouch | 3 | 8 | 1588 | 1 |

Thread Restoring Files



33024

- Used to restore damaged or worn external threads on bolts, pipes, etc.
- Each thread restoring file will work with 8 different thread sizes
- Available in 3 sizes and in a convenient 4-piece set
- Caps are color coded:
#1=Black; #2=Red; #8=Blue
- Files are made in U.S.A.

| Cat. No. | UPC No. | Type | Description | Pack Wt. | | | Shell Pack |
|----------|--------------|------|---|----------|----|-----|------------|
| | | | | lb | oz | g | |
| 33001 | 037103330017 | 1 | Regular Bolt; 11-12, 13-14, 16-18, 20-24 TPI | - | 6 | 170 | 1 |
| 33007 | 037103330079 | 2 | Ex. Fine/Ex. Coarse Bolt; 9-10, 12-16, 20-27, 28-32 TPI | - | 6 | 170 | 1 |
| 33016 | 037103330161 | 8 | Metric Bolt; .75-1.0, 1.25-1.5, 1.75-2.0, 2.5-3.0 mm | - | 6 | 170 | 1 |
| 33024 | 037103330246 | - | 1 Each of above files, and a #7 file, in pouch | 1 | 10 | 737 | 1 |

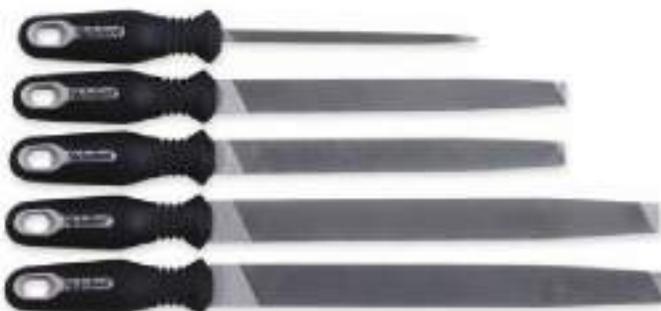
3 Piece Ergonomic File Set



- Rubber-coated ergonomic handles for better comfort and control
- Basic selection for home and professional use
- 6"/150mm mill bastard file
- 6"/150mm half-round bastard file
- 6"/150mm round bastard file

| Cat. No. | UPC No. | Packed | Pack Wt. | | | Shell Pack |
|----------|--------------|--------|----------|----|-----|------------|
| | | | lb | oz | g | |
| 22015HN | 037103219121 | Pouch | 0 | 11 | 312 | 1 |

5 Piece Ergonomic File Set



- Rubber-coated ergonomic handles for better comfort and control
- General purpose selection for home and professional use
- 6"/150mm slim taper file
- 8"/200mm flat bastard file
- 8"/200mm mill bastard file
- 10"/250mm mill bastard file
- 10"/250mm half-round bastard file

| Cat. No. | UPC No. | Packed | Pack Wt. | | | Shell Pack |
|----------|--------------|--------|----------|----|------|------------|
| | | | lb | oz | g | |
| 22040HN | 037103218100 | Pouch | 2 | 4 | 1021 | 1 |

9 Piece Ergonomic File Set

- Rubber-coated ergonomic handles for better comfort and control
- Broad selection for home and professional use
- 6"/150mm XXslim taper file
- 6"/150mm slim taper file
- 8"/200mm half-round bastard file
- 8"/200mm flat bastard file
- 10"/250mm round bastard file
- 10"/250mm half-round bastard file
- 10"/250mm mill bastard file
- 10"/250mm flat bastard file
- 12"/300mm mill bastard file



| Cat. No. | UPC No. | Packed | Pack Wt. | | Shell Pack |
|----------|--------------|--------|----------|----|------------|
| | | | lb | oz | |
| 22030HN | 037103218094 | Pouch | 4 | 12 | 2155 |

Machetes



- Fully polished high carbon steel blade for durability
- Laquer clear-coated blade resists corrosion
- High-impact handle with contour and texture to improve control

MP12722

| Cat No. | UPC No. | Description | Length | | Pack Wt. | | Shell Pack |
|---------|--------------|-------------|--------|-----|----------|-----|------------|
| | | | Inch | mm | lb | g | |
| MP12718 | 037103169603 | Machete | 18 | 457 | 0.92 | 417 | 10 |
| MP12722 | 037103169606 | Machete | 22 | 559 | 1.32 | 599 | 10 |
| MP12724 | 037103190697 | Machete | 24 | 610 | 1.50 | 680 | 10 |

4-in-1 Pro Series Hacksaw Frame

Nicholson



- Cushioned rubber grip reduces slippage for better control and comfort
- Standard 90 degree for general use
- 45 degree angle for flush cuts
- Low profile position for tight spaces
- Jab saw configuration for a variety of inside cuts
- High tension technology for tightening the blade up to 30,000 psi
- Magnetic blade storage to store extra hacksaw or reciprocating blade
- Patents Pending
- The following Patents apply: D514,418 and 7,007,394

| Cat. No. | UPC No. | Type | Blade | | Pack Wt. | | Shell Pack |
|----------|--------------|-------------------|-------|-----|----------|------|------------|
| | | | Inch | mm | lb | g | |
| 80975 | 037103809759 | 4-in-1 Pro Series | 12 | 304 | 2.5 | 1133 | 4 |

Weight shown per shell pack

Cushion Grip Hacksaw Frame

Professional and Industrial



- Unique cushioned rubber grip reduces slippage for better control and comfort
- Rugged, sturdy frame built for professional tool users
- High tension technology for tightening the blade to 30,000 PSI
- Blade can be positioned for 45° or 90° cutting
- Patented quick change blade design

| Cat. No. | UPC No. | Type | Blade | | Pack Wt. | | Shell Pack |
|----------|--------------|---------------------------|-------|-----|----------|------|------------|
| | | | Inch | mm | lb | g | |
| 80965 | 037103809650 | Cushion Grip High Tension | 12 | 304 | 14 | 6350 | 6 |

Weight shown per shell pack

High Tension Hacksaw Frame

- Quick changing blades
- Adjustable crank handle for tension up to 30,000 PSI torque and micro-adjustment
- Spare blades can be stored inside frame
- Blade can be positioned for 45° or 90° cutting
- End of frame can be used as a jab saw



| Cat. No. | UPC No. | Type | Blade | | Pack Wt. | | Shelf Pack |
|----------|--------------|-------------------------|-------|-----|----------|------|------------|
| | | | Inch | mm | lb | g | |
| 80956 | 037103809568 | High Tension Adjustable | 12 | 254 | 12 | 5443 | 6 |

Weight shown per shelf pack

Heavy Duty Hacksaw Frame

- High impact, contoured handle
- Adjust to 10" or 12"
- 45° blade adjustment



| Cat. No. | UPC No. | Type | Blade | | Pack Wt. | | Shelf Pack |
|----------|--------------|------------|-------|-----|----------|------|------------|
| | | | Inch | mm | lb | g | |
| 80952 | 037103809520 | Adjustable | 10 | 254 | 9 | 4082 | 6 |

Weight shown per shelf pack

Nicholson

General Purpose Hacksaw Frame

- Instantly adjustable for 10"/250mm to 12"/300mm blades
- Adjusts 90° for vertical or horizontal cuts



| Cat. No. | UPC No. | Type | Blade | | Pack Wt. | | Shelf Pack |
|----------|--------------|------------|-------|-----|----------|------|------------|
| | | | Inch | mm | lb | g | |
| 80951 | 037103809513 | Adjustable | 10 | 254 | 6.6 | 4196 | 6 |

Weight shown per shelf pack

Economy Hacksaw Frame



- Adjustable from 10"/250mm to 12"/300mm
- Cuts to 2.75"/70mm in depth
- For DIY and home use

| Cat. No. | UPC No. | Type | Blade | | Pack Wt. | | Shelf Pack |
|----------|--------------|------------|-------|-----|----------|------|------------|
| | | | Inch | mm | lb | g | |
| 80950 | 037103809505 | Adjustable | 10/12 | 254 | 3.5 | 1587 | 5 |

Weight shown per shelf pack

Little-Nic® Utility Hacksaw



- For professionals and homeowners
- Ergonomic cushioned handle
- Gets into small places, makes difficult cutting jobs easy
- Overall length 10"/254mm, will fit into any tool box
- Uses any standard size hacksaw blade
- Blister packed on attractive card with suggested uses on back

| Cat. No. | UPC No. | Packed | Blade | | Pack Wt. | | Shelf Pack |
|----------|----------------|--------|-------|-----|----------|-----|------------|
| | | | Inch | mm | lb | g | |
| 80968 | 03710380968110 | Carded | 10 | 254 | 1.40 | 652 | 6 |

Weight shown per shelf pack

Nicholson

Jab Saw with Sheath



- Non-slip, comfort grip handle
- Aggressive tooth design. Cuts on the push and pull stroke
- Sharpened tip makes cutting drywall easier
- Includes ballistic nylon sheath for safe storage
- Great for projects such as drywall, cement board, wood or plastic

| Cat. No. | UPC No. | Packed | Blade | | Pack Wt. | | Shelf Pack |
|----------|--------------|--------|-------|-----|----------|------|------------|
| | | | Inch | mm | lb | g | |
| N3500 | 037103212269 | Carded | 6.5 | 165 | 2.88 | 1306 | 4 |

Weight shown per shelf pack

Jab Saw

- Special saw always needed for the difficult jobs: those narrow, hard-to-read areas
- Jab saw will work with any standard size hacksaw blade
- Can replace worn blade easily: Untighten adjusting saw, remove worn blade and replace with a new Nicholson® blade, re-tighten the adjusting screw
- A must for all tool boxes



| Cat. No. | UPC No. | Packed | Blade | | Pack Wt. | | Shelf Pack |
|----------|----------------|--------|-------|-----|----------|------|------------|
| | | | Inch | mm | lb | g | |
| 80969 | 03710380809698 | Carded | 10 | 254 | 3.75 | 1701 | 12 |

Weight shown for shelf pack

Bi-Metalloy® Hand Hacksaw Blades



Standard Packs

- Molybdenum alloy tool steel edge
- Tough flexible high carbon steel backing
- Lasts twice as long as high-speed steel
- Lasts up to ten times longer than carbon steel
- Operates 20% to 50% faster
- High tooth hardness and shock resistance

| Ref. No. | Set Type | ** Boxed | | * Carded | | Length Inch mm | Teeth Per Inch | Width Inch mm | Gauge Inch mm | Wt. per 50 Carded | | Wt. per 100 Boxed | |
|----------|----------|----------|---------|----------|---------|-------------------|-------------------|------------------|------------------|----------------------|-----------|----------------------|----|
| | | Cat. No. | UPC No. | Cat. No. | UPC No. | | | | | lb | kg | lb | kg |
| NF1018 | Wavy | 62635 | 626356 | 62811 | 628114 | 10 254 | 18 | 1/2 12.70 | .025 .65 | 4.2 1.91 | 3.75 1.70 | | |
| NF1024 | Wavy | 62659 | 626592 | 62830 | 628305 | 10 254 | 24 | 1/2 12.70 | .025 .65 | 4.2 1.91 | 3.75 1.70 | | |
| NF1214 | Raker | 62786 | 627063 | -- | -- | 12 304 | 14 | 1/2 12.70 | .025 .65 | 4.8 2.18 | 4.5 2.05 | | |
| NF1218 | Wavy | 62723 | 627230 | 62826 | 628268 | 12 304 | 18 | 1/2 12.70 | .025 .65 | 4.8 2.18 | 4.5 2.05 | | |
| NF1224 | Wavy | 62749 | 627490 | 62832 | 628329 | 12 304 | 24 | 1/2 12.70 | .025 .65 | 4.8 2.18 | 4.5 2.05 | | |
| NF1232 | Wavy | 62776 | 627766 | 62839 | 628398 | 12 304 | 32 | 1/2 12.70 | .025 .65 | 4.8 2.18 | 4.5 2.05 | | |

* Carded: 2 blades per card - 10 cards per bag - 40 bags per carton. ** Boxed: packaged 100 blades per box.

Nicholson

Bi-Metalloy® Hand Hacksaw Blades



Special Packs

| Ref. No. | Set Type | Carded | | Blades Per Card | Length Inch mm | Teeth per Inch | Width Inch mm | Gauge Inch mm | Pack Wt. | | Shelf Pack |
|------------|----------|----------|---------|--------------------|-------------------|-------------------|------------------|------------------|----------|----|---------------|
| | | Cat. No. | UPC No. | | | | | | lb | kg | |
| NF1218 | Wavy | 62836L | 188076 | 10 | 12 304 | 18 | 1/2 12.70 | .025 .65 | 4.5 2.05 | 4 | |
| NF1224 | Wavy | 62835L | 188069 | 10 | 12 304 | 24 | 1/2 12.70 | .025 .65 | 4.5 2.05 | 4 | |
| Assortment | Wavy | 62838 | 628381 | 6 | 12 304 | - | 1/2 12.70 | .025 .65 | 4.5 2.05 | 10 | |

Solid Flexible Carbon Steel

Nicholson® ONE OF THE BEST SAFETY Special Shatterproof 24 TEETH ATTACH TO HANDLE END →

- Solid high carbon steel
- Tempered to provide hard edge with flexible back
- Specially hardened to induce toughness
- Economy blade for sawing light to medium-hard materials
- A good balance of wear resistance and mechanical shock absorbing properties
- Virtually unbreakable

| Ref. No. | Set Type | ** Boxed | | * Carded | | Length Inch mm | Width Inch mm | Gauge Inch mm | Teeth Per Inch | Wt. per 50 Carded | | Wt. per 100 Boxed | |
|----------|----------|----------|---------|----------|---------|-------------------|------------------|------------------|-------------------|----------------------|------|----------------------|------|
| | | Cat. No. | UPC No. | Cat. No. | UPC No. | | | | | lb | kg | lb | kg |
| SS1018 | Wavy | 63103 | 631038 | 63208 | 632081 | 10 254 | 1/2 12.70 | .025 .65 | 18 | 5.5 | 2.5 | 3.75 | 1.70 |
| SS1024 | Wavy | 63112 | 631121 | 63220 | 632203 | 10 254 | 1/2 12.70 | .025 .65 | 24 | 5.5 | 2.5 | 3.75 | 1.70 |
| SS1218 | Wavy | 63145 | 631458 | 63256 | 632562 | 12 304 | 1/2 12.70 | .025 .65 | 18 | 6 | 2.73 | 4.5 | 2.05 |
| SS1224 | Wavy | 63158 | 631588 | 63268 | 632685 | 12 304 | 1/2 12.70 | .025 .65 | 24 | 6 | 2.73 | 4.5 | 2.05 |
| SS1232 | Wavy | -- | -- | 63280 | 632807 | 12 304 | 1/2 12.70 | .025 .65 | 32 | 6 | 2.73 | 4.5 | 2.05 |

Packaged 100 blades per carton * Carded: 2 blades per card - 10 cards per bag - 40 bags per carton. ** Boxed: Packaged 100 blades per box.

Hand Hacksaw Blade - Care and Servicing

Blade Breakage

1. Lack of tension. Tighten until taut.
2. Too much tension. Loosen slightly.
3. Cutting in awkward position. Use flexible type blades.
4. Jamming in cut. Hold work securely - stock should fall free after cut. In soft material teeth may be binding because they are too fine.

Pinhole Breakage

1. Too much tension. Loosen slightly.
2. Worn pins causing pressure on eyeholes. Replace pins.

Rounded Teeth - Premature Wear

1. Blade not cutting. Use slower stroke and apply heavier feed.
2. Dragging on return stroke. Lift saw.
3. Material too hard. Select proper blade.

Crooked Cutting

1. Too much pressure. Reduce feed.
2. Blade out of alignment. Check frame and blade tension.
3. Blade worn out. Replace.

Tooth Breakage

1. Teeth too coarse. Keep three teeth in the work.
2. Too much feed, teeth loading. Ease feed pressure.
3. Teeth too fine, clogging. Change to coarser tooth.
4. Starting cut on sharp corner. Reposition work.

General Tooth Recommendations

- 14 Teeth:** For cutting stock 1/25.40mm or over in cross section.
For soft materials where maximum chip clearance is needed.
- 18 Teeth:** For general shop use, when same blade is used on several jobs.
- 24 Teeth:** For cross section 1/16"/1.58mm - 1/4"/6.35mm such as pipe, angles, small drill rod.
- 32 Teeth:** To cut stock up to 1/16"/1.58mm such as light tubing, sheet metal, BX.

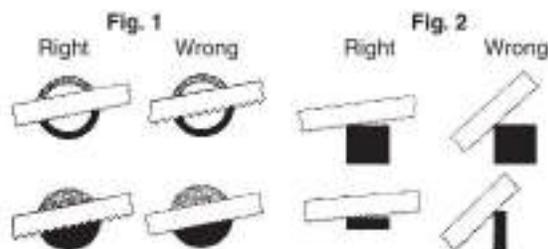
At least three teeth should be in contact with the work at all times.

Choose the Right Number of Teeth Per Inch

The sketches below (figure 1) show how coarseness of teeth affects blade efficiency. Speed varies according to material being cut and saw blade coarseness.

Starting the Cut

If possible, avoid starting cut on a sharp corner. When unavoidable, begin with light pressure and use a steady forward stroke. As many teeth as possible should be in contact with the cutting area and at least three teeth must be engaged. Note cutting angles shown below (figure 2).



Predator® Handsaws

- Ergonomic handle with rubber-coated grip for comfort and control
- Razor sharp diamond ground teeth for easier cuts
- Induction hardened Hard Point (H.P.) teeth never need resharpening
- Handle features 45/90 degree shape for marking angles



HSP1

| Cat No. | UPC No. | Length | | Points Per Inch | Tooth Style | Package Weight | | Shelf Pack |
|---------|--------------|--------|-----|-----------------|-----------------|----------------|-----|------------|
| | | Inch | mm | | | lb | g | |
| NSP1 | 037103172358 | 24 | 608 | 8 | Standard/H.P. | 1.2 | 544 | 4 |
| NSP2 | 037103172385 | 24 | 608 | 10 | Standard/H.P. | 1.2 | 544 | 4 |
| NSP5 | 037103172396 | 15 | 381 | 8 | Aggressive/H.P. | 0.8 | 363 | 4 |

Professional Handsaws

- Precision set teeth for smooth cuts
- Hardened and tempered polished steel blade with resharpenable teeth for long life
- Handles on 15° and 20° models features 40/90 degree shape for marking angles



NS1501

| Cat No. | UPC No. | Length | | Points Per Inch | Tooth Style | Package Weight | | Shelf Pack |
|---------|--------------|--------|-----|-----------------|-------------|----------------|------|------------|
| | | Inch | mm | | | lb | g | |
| NS1501 | 037103172310 | 24 | 608 | 8 | Standard | 2.5 | 1134 | 2 |
| NS1502 | 037103172327 | 24 | 608 | 12 | Standard | 2.5 | 1134 | 2 |
| NS1503 | 037103172334 | 20 | 508 | 8 | Standard | 2 | 957 | 2 |
| NS1504 | 037103172341 | 15 | 381 | 8 | Standard | 2 | 957 | 2 |

4 1/4" Coping Saw

- Popular with carpenters and home craftsman
- Throat opening permits cuts up to 4 1/4"/114mm depth
- Spring steel, rounded edge frame with polished finish
- Adjustable angle blade
- Straight type wood handle



| Cat No. | UPC No. | Length | | Blade Length | | Blade Width | | Points | Pack Weight | | Shelf Pack |
|---------|--------------|--------|-----|--------------|-----|-------------|------|--------|-------------|------|------------|
| | | Inch | mm | Inch | mm | Inch | mm | | lb | g | |
| 80170 | 037103801708 | 12 1/2 | 317 | 6 1/2 | 165 | 1/8 | 3.17 | 15 | 4.81 | 2183 | 10 |

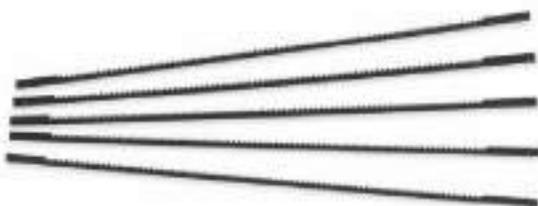
6 1/2" Coping Saw



- Used for cutting sharp angles and curves
- Throat opening permits cuts up to 6 1/2"/165mm
- Spring steel, rounded edge frame with polished finish
- Adjustable angle blade
- Straight type wood handle

| Cat. No. | UPC No. | Length | | Blade Length | | Blade Width | | Points | Pack Weight | | Shelf Pack |
|----------|--------------|--------|-----|--------------|-----|-------------|------|--------|-------------|------|------------|
| | | Inch | mm | Inch | mm | Inch | mm | | lb | g | |
| 80176 | 037103801700 | 12 3/4 | 324 | 6 1/2 | 165 | 1/8 | 3.17 | 15 | 7.00 | 3175 | 10 |

Coping Saw Blades



- 6 1/2"/165mm long
- 15 points, pin end
- Fits Nicholson® model No. 50 and No. 60 frames
- Blister packed
- 5 blades per card

Nicholson

| Cat. No. | UPC No. | Length | | Blade Width | | Points | Pack Weight | | Shelf Pack |
|----------|--------------|--------|-----|-------------|------|--------|-------------|-----|------------|
| | | Inch | mm | Inch | mm | | lb | g | |
| 80182N | 037103801821 | 6 1/2 | 165 | 1/8 | 3.17 | 15 | .56 | 255 | 1 card |

Predator® Compass/Keyhole Saw



- Ergonomic handle with rubber-coated grip for comfort and control
- Razor sharp diamond ground teeth for easier cuts
- Induction hardened Hard Point (H.P.) teeth never need sharpening
- Blade tapered to a point for starting holes and cutting curves

| Cat No. | UPC No. | Length | | Points Per Inch | Tooth Style | Package Weight | | Shelf Pack |
|---------|--------------|--------|-----|-----------------|-------------|----------------|-----|------------|
| | | Inch | mm | | | lb | g | |
| NSP9 | 037103172426 | 12 | 305 | 8 | Hard Point | 0.4 | 181 | 4 |

BowHack® Combination Bowsaw and

Black

- Two saws in one! Comes with two blades: Hacksaw for metal and plastic, a bowsaw for wood and general yard work
- Built-in hand safety guard helps prevent injuries
- Hacksaw blade: Long-lasting high-speed steel
- Full 6" throat makes cutting plastic pipe easy
- Includes safety blade guard for storage
- Bowsaw blade cuts in both directions



| Cat. No. | UPC No. | Description | Length | | Pack Weight | | Shelf Pack |
|----------|--------------|------------------------------|--------|-----|-------------|------|------------|
| | | | Inch | mm | lb | g | |
| 80799 | 037103807991 | Combination Bowsaw & Hacksaw | 12 | 300 | 15.5 | 7031 | 10 |
| 80814 | 037103808141 | 12" Replacement Bowsaw Blade | - | - | 10.9 | 4944 | 10 |

Weight shown is for shelf pack

BowHack® Combination Bowsaw and Hacksaw

- Two saws in one! Comes with two blades: Hacksaw for metal and plastic, a bowsaw for wood and general yard work
- Built-in hand safety guard helps prevent injuries
- Hacksaw blade: Long-lasting high-speed steel
- Full 6" throat makes cutting plastic pipe easy
- Includes safety blade guard for storage
- Bowsaw blade cuts in both directions
- Shipped at a case-cut counter display

Hi-Viz® Orange



| Cat. No. | UPC No. | Description | Length | | Pack Weight | | Shelf Pack |
|----------|---------------|------------------------------|--------|-----|-------------|------|------------|
| | | | Inch | mm | lb | g | |
| 80777 | 0371038077791 | Combination Bowsaw & Hacksaw | 12 | 300 | 15.5 | 7031 | 10 |

Weight shown is for shelf pack

Nicholson

Bowsaw

Black

- Durable all-purpose saw for pruning, gardening, construction work and farming
- Features "Hard Point" teeth that last up to 6 to 8 times longer than unhardened teeth
- Tension lever gives clearance to protect fingers when changing blades
- Recommended for quick cutting of wet or green wood



80810

| Cat. No. | UPC No. | Description | Length | | Pack Weight | | Shelf Pack |
|----------|--------------|-------------------|--------|-----|-------------|-------|------------|
| | | | Inch | mm | lb | g | |
| 80800 | 037103808004 | Bow saw | 21 | 533 | 6.4 | 2903 | 4 |
| 80810 | 037103808103 | Bow saw | 24 | 610 | 7.2 | 3266 | 4 |
| 80815 | 037103808158 | Bow saw | 30 | 762 | 8.0 | 3629 | 4 |
| 80817 | 037103808172 | Replacement blade | 21 | 533 | 0.7 | 318 | 5 |
| 80821 | 037103808219 | Replacement blade | 24 | 610 | 0.8 | 363 | 5 |
| 80825 | 037103808257 | Replacement blade | 30 | 762 | 1.0 | 453.8 | 5 |

Weight shown is for shelf pack

Curved Pruner



- General-purpose pruner for fast cutting of small limbs
- A favorite in citrus groves and vineyards
- Silver Steel® constructed blade with polished finish
- Easy-to-grip knife-type wood handle trimmed with aluminum screws
- Full cardboard sleeve protects the blade

| Cat. No. | UPC No. | Length | | Reverse Rip Points | Pack Weight | | Shell Pack |
|----------|--------------|--------|-----|--------------------|-------------|------|------------|
| | | inch | mm | | lb | g | |
| 80263 | 037103802637 | 14 | 354 | 6 | 3.19 | 1446 | 6 |

Double Edge Pruner



- Lightweight, economy pruner
- Dual-purpose pruner
- Special steel constructed blade
- Fine teeth on one edge for light trimming, lightning teeth on opposite for heavier limbs
- Wood handle
- Plastic sleeve for blade protection

| Cat. No. | UPC No. | Length | | Points | Pack Weight | | Shell Pack |
|----------|--------------|--------|-----|---------------|-------------|------|------------|
| | | inch | mm | | lb | g | |
| 80269 | 037103802699 | 16 | 406 | 8 (fine edge) | 5.00 | 2268 | 6 |

Silver Flash Pruner



- Heavy-duty
- Preferred by utility crews and tree surgeons
- Silver Steel® constructed blade, flat ground
- Concave cutting edge has precision set and bevel filed teeth that cut fast on the pull stroke
- Extra large teeth and gullets for speed cutting large limbs
- Wood handle
- Full cardboard sleeve protects blade

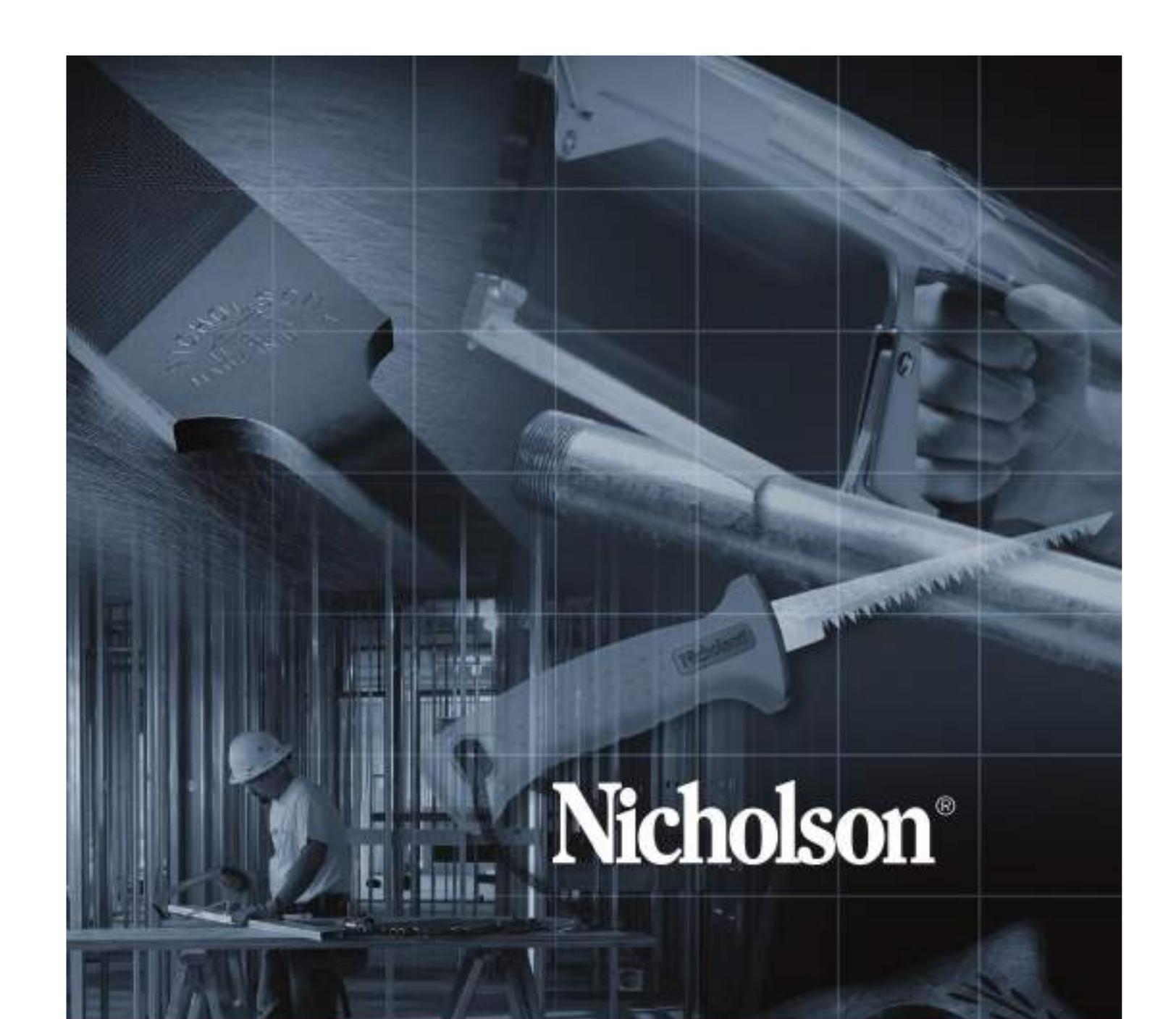
| Cat. No. | UPC No. | Length | | Pack Weight | | Shell Pack |
|----------|--------------|--------|-----|-------------|------|------------|
| | | inch | mm | lb | g | |
| 80299 | 037103802996 | 26 | 660 | 10 | 4536 | 6 |

Tuttle Tooth Pruner



- All-purpose saw for general pruning
- Special steel constructed blade
- Teeth designed for fast cutting of large limbs and firewood
- Wood handle
- Full cardboard sleeve protects blade

| Cat. No. | UPC No. | Length | | Pack Weight | | Shell Pack |
|----------|--------------|--------|-----|-------------|------|------------|
| | | inch | mm | lb | g | |
| 80389 | 037103803092 | 24 | 610 | 10.63 | 4822 | 6 |



Nicholson®

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